**Hard Edge PF door leaf profile**
Rounded edge of the door leaf with a radius of 4mm, finished with elastic CPL laminates, obtained thanks to modern technology - postforming. Characteristic features - abrasion resistance and safety.

**Hard Edge K door leaf profile**
Widely used, aesthetically executed edge with K rebate profile is a standard finishing of a door leaf. K edge profile is stylish and always in fashion.

**Hard Edge R door leaf profile**
Aesthetically rounded edge with a 5 mm radius. Practical the solution guarantees greater security, e.g. of ours children as well as easier care.

**Hard Edge B door leaf profile**
Aesthetically executed, practical and always in fashion. This solution raises aesthetic value of the product and guarantees its quality and durability.

**Lacquered HDF board**
Derivative wood product, characterised by high density, covered on one side with specialized ecological lacquer.

**Classen LAK PU**
Smooth HDF surface coated with polyurethane varnish. Standard white Lac colour is an equivalent of RAL 9003. Quality used in RAL colours.

**Classen LAK UV, UV Pure**
Smooth HDF surface, covered with ecological UV cured varnish. Standard White Lac colour is an equivalent of RAL 9003.

**Classen CPL**
A very high scratch and wear resistant laminate, created in the process of hot press lamination with the use of special glues, covered with scratch resistant overlay lacquer. Its main advantage is a particularly high: scratch and wear, high temperature, chemical and UV resistance.

**Classen HPL**
Decorative laminate, 0.8 mm thick, based on thermosetting resin. It is created of several layers, which are composed of melamine decorative papers and with one or more reinforcing paper impregnated with resin. Additional use of special finishing layers and technological parameters determines the quality of the laminate and the scope of its applications. Laminates with such structure are characterized by a very high resistance to both chemical agents and mechanical damage.

**Frame construction**
It consists of single elements, made entirely from wood-based material - MDF, veneered with Classen decors, joined together with the use of solid assembly dowels.

**Honeycomb**
Highly specialized cardboard with a construction and structure similar to honeycomb, used as a standard stabilizing filling between construction / peripheral frame of a door leaf.

**HLT chipboard, acoustic**
A construction consisting of full chipboard with increased acoustic parameters, placed between a peripheral frame made of softwood and a plywood.

**Acoustic resistance**
Doors with increased acoustic resistance. Guarantee of full comfort and freedom of action.

**Anti-burglary door**
Internal entrance door, fulfilling the requirements of second class anti-burglary protection, provide better security for your flat.

**EI 30**
Fire door designed for use as internal entrance doors in residential housing, public utility and collective residential buildings. Thickness of a door leaf - 50 mm.

**EI 60**
Fire door designed for use as internal entrance door in residential housing, public utility and collective residential buildings. Thickness of a door leaf 60 mm.

**Classen Primo**
Basic group of woodgrain veneer, impregnated, characterised by a required high scratch resistance.

**Classen 3D Look**
Veneers with synchronous pores effect. The pores synchronized with the wood grain pattern optically emboss it, which leads to creation of a three-dimensional effect. These decors perfectly imitate natural veneer.

**Classen Iridium**
A very high scratch and wear resistant laminate, consists of few layers of paper which undergo the process of hot press lamination with the use of special glues, covered with scratch resistant overlay lacquer. Its main advantage is a particularly high: scratch and wear, UV and chemical agents resistance as well as high aesthetic value due to maintaining the structure of the woodgrain.

**Classen CPL**
A very high scratch and wear resistant laminate, created in the process of hot press lamination with the use of special glues, covered with scratch resistant overlay lacquer. Its main advantage is a particularly high: scratch and wear, high temperature, chemical and UV resistance.

**Classen HPL**
Decorative laminate, 0.8 mm thick, based on thermosetting resin. It is created of several layers, which are composed of melamine decorative papers and with one or more reinforcing paper impregnated with resin. Additional use of special finishing layers and technological parameters determines the quality of the laminate and the scope of its applications. Laminates with such structure are characterized by a very high resistance to both chemical agents and mechanical damage.

**Frame construction**
It consists of single elements, made entirely from wood-based material - MDF, veneered with Classen decors, joined together with the use of solid assembly dowels.

**Honeycomb**
Highly specialized cardboard with a construction and structure similar to honeycomb, used as a standard stabilizing filling between construction / peripheral frame of a door leaf.

**HLT chipboard, acoustic**
A construction consisting of full chipboard with increased acoustic parameters, placed between a peripheral frame made of softwood and a plywood.

**Acoustic resistance**
Doors with increased acoustic resistance. Guarantee of full comfort and freedom of action.

**Anti-burglary door**
Internal entrance door, fulfilling the requirements of second class anti-burglary protection, provide better security for your flat.

**EI 30**
Fire door designed for use as internal entrance doors in residential housing, public utility and collective residential buildings. Thickness of a door leaf - 50 mm.

**EI 60**
Fire door designed for use as internal entrance door in residential housing, public utility and collective residential buildings. Thickness of a door leaf 60 mm.
minimalism and elegance
FOR A COLOUR TO BE BROKEN
LACQUERED DOORS

A perfect combination of modern design and high quality workmanship. A real treat for perfectionists. In our collections, they most often appear in the colour of timeless white, which makes them a great means to enlarge the interior optically. The minimalism of decorations gives them an elegant character. The surface of the leaves finished with varnish is perfectly smooth. Aesthetics go hand in hand with usability. The doors are easy to clean and care. They are also distinguished by high durability and resistance to damage, so they become a good investment for years.

DO YOU LOVE VIVID COLOURS?
Do you feel that they express your personality? Don't give up on them! C doors will harmonize beautifully with even the craziest palette of colours, while introducing balance in the interior design.

DO YOU PREFER SIMPLICITY AND MONOCHROMATIC COLOURS?
You will find them in lackquered doors with a minimalist design. Thanks to them you will emphasize the elegant and subdued character of your apartment.
EXECUTION STANDARD
• lacquered door leaf, rebated or non-rebated
• finishing: UV Pure lacquer, smooth surface
  **Rebated door leaf construction:**
  • Hard Edge K door edge profile
  • stabilizing honeycomb insert, peripheral frame made of softwood
  • two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
  • lock for regular key, bathroom key, cylinder lock, mortise lock
  • single leaf 60’- 100’
  • double leaf 120’-200’
  • sliding single and double leaf doors
  **Non-rebated B door leaf construction:**
  • construction: Classen Hard/peripheral frame made of softwood
  • Hard Edge B door leaf edge profile
  • two openings for 3D hidden hinges for non-rebated door
  • magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
  • single leaf 60’- 100’

OPTIONS FOR ADDITIONAL PAYMENT
**VENTILATION**
• ventilation undercut
• ventilation undercut 15mm (recuperation)
• ventilation sleeves (available in white only)

**CONSTRUCTION**
• third hinge
• perforated chipboard (rebated and non-rebated B)
• non-rebated door leaf (B)
• door leaf 100’ + 20%&

**DOOR FRAMES**
**HARD EDGE K:**
• UV wood derivative door frame

**HARD EDGE B:**
• UV lacquered adjustable non-rebated door frame
VENIS

EXECUTION STANDARD
- lacquered door leaf, rebated or non-rebated
- finishing: UV Pure lacquer, smooth surface
  **Rebated door leaf construction:**
  - Hard Edge K door edge profile
  - stabilizing honeycomb insert, peripheral frame made of softwood
  - two silver screwed pintle hinges (leaves 100' – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
  - lock for regular key, bathroom key, cylinder lock, mortise lock
  - single leaf 60'-100'
  - double leaf 120'–200'
  - sliding single and double leaf doors
  **Non-rebated B door leaf construction:**
  - construction: Classen Hard/peripheral frame made of softwood
  - Hard Edge B door leaf edge profile
  - two openings for 3D hidden hinges for non-rebated door
  - magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
  - single leaf 60'-100'

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves (available in white only)

CONSTRUCTION
- third hinge
- perforated chipboard (rebated and non-rebated B)
- non-rebated door leaf (B)
- door leaf 100'+ 20%

DOOR FRAMES

HARD EDGE K:
- UV wood derivative door frame

HARD EDGE B:
- UV lacquered adjustable non-rebated door frame
Lacquered

White UV Pure

Cutter shape
Frame profile
Safety glass, toughened, white with application
DIAMOND

EXECUTION STANDARD
• lacquered door leaf, rebated or non-rebated
• finishing: PU white lacquer, smooth surface
• overprint: painted glass, chamfered, black or grey

Rebated door leaf construction:
• Hard Edge K door edge profile
• stabilizing insert - lightweight board, peripheral frame made of softwood
• 3 silver screwed pintle hinges
• lock for regular key, bathroom key, cylinder lock, mortise lock
• single leaf 60’ - 100’
• double leaf 120’ - 200’
• sliding single and double leaf doors

Non-rebated B door leaf construction:
• Hard Edge B door leaf edge profile
• two openings for 3D hidden hinges for non-rebated door
• magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
• single leaf 60’ - 100’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut
• ventilation undercut 15mm (recuperation)

CONSTRUCTION
• non-rebated door leaf (B)
• door leaf 100’: + 20%

DOOR FRAMES
HARD EDGE K:
• PU wood derivative door frame
HARD EDGE B:
• PU lacquered adjustable non-rebated door frame
Lacquered

White PU

Painted glass, chamfered, black

Painted glass, chamfered, grey
**LACQUERED rebated / non-rebated**

**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves (available in white only)

**CONSTRUCTION**
- non-rebated door leaf (B)
- door leaf 100’: + 20%

**OPTIONS FOR ADDITIONAL PAYMENT**

**EXECUTION STANDARD**
- lacquered door leaf, rebated or non-rebated
- finishing: UV Pure lacquer, smooth surface

**Rebated door leaf construction:**
- Hard Edge K door edge profile
- peripheral frame made of softwood, filling - perforated chipboard
- 3 silver screwed pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf 60’- 100’
- double leaf 120’-200’
- sliding single and double leaf doors

**Non-rebated B door leaf construction:**
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 60’- 100’

**DOOR FRAMES**

**HARD EDGE K:**
- UV wood derivative door frame

**HARD EDGE B:**
- UV lacquered adjustable non-rebated door frame

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**LARIX**

**HARD EDGE K:**
- UV wood derivative door frame

**HARD EDGE B:**
- UV lacquered adjustable non-rebated door frame
*) Aluminium profile, width: 8mm (colour - stainless steel / INOX), aligned with a door leaf surface.

Lacquered

White UV Pure
LINEA

EXECUTION STANDARD
• lacquered door leaf, rebated or non-rebated
• finishing: water-based UV cured White varnish, smooth surface
• satin glass, Decormat (except for model 1.2 - toughened glass, white, with horizontal, transparent strips)
• glazing beads veneered with PR - White decor
Rebated door leaf construction:
• Hard Edge K door edge profile
• stabilizing honeycomb insert, peripheral frame made of softwood
• two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
• lock for regular key, bathroom key, cylinder lock, mortise lock
• single leaf 60’ - 100’
• double leaf 120’-200’
• sliding single and double leaf doors
Non-rebated B door leaf construction:
• construction: Classen Hard/peripheral frame made of softwood
• Hard Edge B door leaf edge profile
• two openings for 3D hidden hinges for non-rebated door

OPTIONS FOR ADDITIONAL PAYMENT
• magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
• single leaf 60’- 100’

VENTILATION
• ventilation undercut
• ventilation undercut 15mm (recuperation)
• ventilation sleeves (available in white only)

CONSTRUCTION
• third hinge
• perforated chipboard (rebated and non-rebated B)
• non-rebated door leaf (B)
• door leaf 100’: +20%

DOOR FRAMES
HARD EDGE K:
• UV wood derivative door frame
HARD EDGE B:
• UV lacquered adjustable non-rebated door frame
**Cutter shape**

m. 1.1

m. 1.2
m. 1.3 (with muntin)
m. 1.4 (with muntin)
m. 1.5
m. 1.6 (with muntin)
m. 1.7 (with muntin)
m. 2.1 (smooth)
m. 2.2
m. 2.3
m. 2.4

**Frame profile**

**Satin glass**

**Safety glass, toughened, white (m. 1.2)**

**Lacquered**

White UV
LINEA PREMIUM

EXECUTION STANDARD
- lacquered door leaf, rebated or non-rebated
- finishing: UV Pure lacquer, smooth surface

Rebated door leaf construction:
- Hard Edge K door edge profile
- stabilizing honeycomb insert, peripheral frame made of softwood
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf 60’- 100’
- double leaf 120’-200’
- sliding single and double leaf doors

Non-rebated B door leaf construction:
- construction: Classen Hard/peripheral frame made of softwood
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 60’- 100’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves (available in white only)

CONSTRUCTION
- third hinge
- perforated chipboard (rebated and non-rebated B)
- non-rebated door leaf (B)
- door leaf 100’: + 20%

DOOR FRAMES

HARD EDGE K:
- UV wood derivative door frame

HARD EDGE B:
- UV lacquered adjustable non-rebated door frame
LINEA PREMIUM LOFT

EXECUTION STANDARD
- lacquered door leaf, rebated or non-rebated
- finishing: polyurethane varnish, smooth surface
- min. order quantity - 2 sets
  **rebated door leaf construction:**
  - Hard Edge K door edge profile
  - stabilizing honeycomb insert, peripheral frame made of softwood
  - two silver screwed pintle hinges (leaves 100’ and leaves reinforced, regardless of size – 3 hinges)
  - standard key lock, bathroom lock, cylinder lock, mortise lock
  - single leaf 60’ - 100’
  - double leaf 120’-200’
  - sliding single and double leaf doors
  **non-rebated B door leaf construction:**
  - construction: Classen Hard/peripheral frame made of softwood
  - Hard Edge B door leaf edge profile
  - two openings for 3D hidden hinges
  - magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
  - single leaf 60’ - 100’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves (graphite)

CONSTRUCTION
- third hinge
- perforated chipboard (rebated and non-rebated B)
- non-rebated door leaf (B)
- door leaf 100’: + 20%

DOOR FRAMES

HARD EDGE K:
- lacquered wood derivative door frame + 25%
HARD EDGE B:
- lacquered adjustable non-rebated door frame + 25%

LACQUERED rebated / non-rebated
Min. order quantity - 2 sets, (door leaf + door frame)

Lacquered black matt
MORANO

EXECUTION STANDARD
• lacquered door leaf- Lacquered UV, smooth surface
• construction: stabilizing honeycomb insert, peripheral frame made of softwood

Rebated door leaf construction:
• Hard Edge K door edge profile
• two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
• lock for regular key, bathroom key, mortise lock, lock for regular key, bathroom key, mortise lock
• satin glass
• glazing beads veneered with PR - White decor except for models 2.7 - 2.10 - lacquered frame
• single leaf 60’-90’
• double leaf 120’-180’
• sliding single and double leaf doors

Non-rebated B door leaf construction:
• construction: Classen Hard/peripheral frame made of softwood
• Hard Edge B door leaf edge profile
• two openings for 3D hidden hinges for non-rebated door

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut
• ventilation undercut 15mm (recuperation)
• ventilation sleeves (available in white only)

CONSTRUCTION
• third hinge
• non-rebated door leaf (B)

GLAZING
• transparent glass for models: 1.4 1.5 2.3 2.4

DOOR FRAMES
HARD EDGE K:
• wood-based and steel rebated door frames
HARD EDGE B:
• non-rebated adjustable door frames
Important!
In case of door leaves with width of 60', the width of handle escutcheons should be taken into account. Possibility of installing handle with escutcheon with max. width of 50 mm.

Lacquered
White UV

Transparent glass, optional for the model 1.4, 1.5, 2.4, 2.5

Frame profile
Satin glass
EXECUTION STANDARD
- lacquered door leaf, rebated or non-rebated
- finishing: UV Pure lacquer, smooth surface

 Rebated door leaf construction:
- Hard Edge K door edge profile
- stabilizing honeycomb insert, peripheral frame made of softwood
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf 60’ - 100’
- double leaf 120’-200’
- sliding single and double leaf doors

 Non-rebated B door leaf construction:
- construction Classen Hard/peripheral frame made of softwood
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 60’ - 100’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves (available in white only)

CONSTRUCTION
- third hinge
- perforated chipboard (rebated and non-rebated B)
- non-rebated door leaf (B)
- door leaf 100’; + 20%

DOOR FRAMES

HARD EDGE K:
- UV wood derivative door frame

HARD EDGE B:
- UV lacquered adjustable non-rebated door frame
**LACQUERED rebated / non-rebated**

**EXECUTION STANDARD**
- lacquered door leaf
- peripheral frame made of softwood reinforced with perforated chipboard

**Rebated door leaf construction:**
- Hard Edge K door edge profile
- 3 silver screwed pintle hinges
- standard key lock, bathroom lock, mortise lock
- safety glass, toughened, white
- single leaf 70'-100'

**Non-rebated B door leaf construction:**
- peripheral frame made of softwood reinforced with perforated chipboard
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 70'-100'

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut

**CONSTRUCTION**
- non-rebated door leaf (B)
- door leaf 100': + 20%

**DOOR FRAMES**

**HARD EDGE K:**
- UV wood derivative door frame oraz stalowe do door przigowych

**HARD EDGE B:**
- UV lacquered adjustable non-rebated door frame
Ventilation undercut for all models

Safety glass, toughened, white

Lacquered
White UV Pure
LACQUERED
rebated

CLASSIC

EXECUTION STANDARD
• lacquered door leaf
• construction: stabilizing honeycomb insert, peripheral frame made of MDF
• Hard Edge K door edge profile
• finishing: white UV lacquered
• two silver screwed pintle hinges
• lock for regular key, bathroom key, cylinder lock
• ornament glass
• single leaf 60'-90'
• double leaf 120'-180'

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation sleeves
• ventilation grille

CONSTRUCTION
• third hinge

DOOR FRAMES

HARD EDGE K:
• wood-based and steel door frames for rebated door

Kitchen: Classen Arvada floor: Classen Adventure Oak Hamilton 28590
Lacquered HDF

White UV
with structure
classic and durability

WIDE CHOICE OF MODELS
FRAMED DOORS

Classic at its best. A great proposition for those who instead of succumbing to seasonal fashions, choose timeless elegance. The framed construction provides the leaves with stability and increased resistance to damage. Inside the strong frame there are various types of fillings, including coffers, glazing, HDF panels and even mirrors. The variety of available models not only provides a real feast for the eye, but also a comfortable choice for future users. Choosing the door that best suits individual preferences and is precisely tailored to the needs of buyers.

DO YOU WANT TO GIVE SOME WARMTH TO THE DECOR? For this purpose, wood is great. Not only on the floor, but also on the door leaves. Wood-like veneers with a three-dimensional structure will enhance the feeling of cosiness.

INTERIOR CLOSE TO NATURE. Live plants, woven baskets and ecological decorations create a wonderful atmosphere. It will be complemented by wood structure framed door, which you can easily adapt to the colour scheme of your apartment.
EXECUTION STANDARD

• modular elements made of MDF
• finishing: Classen Primo, Iridium, 3D Look, CPL
• satin glass or HDF board in the door leaf colour, thickness 4 mm
• K door leaf edge profile
• 3 silver screwed hinges
• standard key lock, bathroom lock, cylinder lock, mortise lock
• single leaf: 60’-100’
• double leaf: 120’-200’
• sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut

CONSTRUCTION
• door leaf 100’: + 20%

DOOR FRAMES
• wood-based and steel door frames for rebated door
3D Look
- Light Columbia
- Walnut
- New

Iridium
- Marone Oak
- New
- Grey Matt
- New

CPL
- Norwegian Ash
- New
MAGNETIC

EXECUTION STANDARD
• modular elements made of MDF
• finishing: Classen Primo, Iridium, 3D Look, CPL
• satin glass or HDF board in the door leaf colour, thickness 4 mm
• K door leaf edge profile
• 3 silver screwed hinges
• standard key lock, bathroom lock, cylinder lock, mortise lock
• single leaf: 60’-100’
• double leaf: 120’-200’
• sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut

CONSTRUCTION
• door leaf 100’: + 20%

DOOR FRAMES
• wood-based and steel door frames for rebated door
3D Look
- Nordic Oak
- Riviera Oak
- White Ash
- Light Columbia Walnut
- Oiled Oak
- Burnt Oak
- Grey Oak
- Anthracite Oak
- Catania Oak

Iridium
- Graphite Ash
- White matt
- Marone Oak
- Grey matt

CPL
- Norwegian Ash
GRECO

EXECUTION STANDARD
• modular elements made of MDF
• finishing: Classen Primo, Iridium, 3D Look, CPL
• satin glass or HDF board in the door leaf colour, thickness 4 mm
• K door leaf edge profile
• 3 silver screwed hinges
• standard key lock, cylinder lock, bathroom lock, mortise lock
• single leaf: 60’-100’
• double leaf: 120’-200’
• sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTilation
• ventilation undercut

CONSTRUCTION
• door leaf 100’: + 20%

DOOR FRAMES
• wood-based and steel door frames for rebated door
Satin glass

3D Look
- Nordic Oak
- Riviera Oak
- White Ash
- Light Columbia Walnut
- Oiled Oak
- Burnt Oak
- Grey Oak
- Anthracite Oak
- Catania Oak

Iridium
- Graphite Ash
- White matt
- Marone Oak
- Grey matt

CPL
- Norwegian Ash
TRAFFIC

EXECUTION STANDARD
- modular elements made of MDF
- finishing: Classen Iridium, 3D Look, CPL
- satin glass or HDF board in the door leaf colour, thickness 4 mm
- K door leaf edge profile
- 3 silver screwed hinges
- standard key lock, bathroom lock, cylinder lock, mortise lock
- single leaf: 60’-100’
- double leaf: 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut

CONSTRUCTION
- door leaf 100’; + 20%

DOOR FRAMES
- wood-based and steel door frames for rebated door
3D Look
- Nordic Oak
- Riviera Oak
- Light Columbia Walnut
- White Ash
- Oiled Oak
- Burnt Oak
- Grey Oak
- Sonoma Oak
- Anthracite Oak

Iridium
- Graphite Ash
- White matt

CPL
- Norwegian Ash
FRAMED rebated

**HAVANA**

**EXECUTION STANDARD**
- modular elements made of MDF
- finishing: Classen Iridium, 3D Look, CPL
- satin glass or HDF board in the door leaf colour, thickness 4 mm
- K door leaf edge profile
- 3 silver screwed hinges
- standard key lock, cylinder lock, bathroom lock, mortise lock
- single leaf: 60’-100’
- double leaf: 120’-200’
- sliding single and double leaf doors

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut

**CONSTRUCTION**
- door leaf 100’: + 20%

**DOOR FRAMES**
- wood-based and steel door frames for rebated door
FRAMED rebated

EXECUTION STANDARD

- modular elements made of MDF
- finishing: Classen Iridium, 3D Look, CPL
- satin glass or HDF board in the door leaf colour, thickness 4 mm
- K door leaf edge profile
- 3 silver screwed hinges
- standard key lock, cylinder lock, bathroom lock, mortise lock
- single leaf: 60’-100’
- double leaf: 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut

CONSTRUCTION
- door leaf 100’: + 20%

DOOR FRAMES
- wood-based and steel door frames for rebated door

LUKKA

Kitchen: Classen Flint / floor: Classen Adventure Hamilton Oak 28590

• wood-based and steel door frames for rebated door
FRAMED rebated

TOSCA

EXECUTION STANDARD

- modular elements made of MDF
- finishing: Classen Primo, Iridium, 3D Look, CPL
- satin glass or HDF board in the door leaf colour, thickness 4 mm
- K door leaf edge profile
- 3 silver screwed hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf: 60’-100’
- double leaf: 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION

- ventilation undercut

CONSTRUCTION

- door leaf 100’: + 20%

DOOR FRAMES

- wood-based and steel door frames for rebated door

floor: Classen Hossegor Oak 49770 XL
Satin glass

3D Look
- Nordic Oak
- Riviera Oak
- Light Columbia Walnut
- White Ash
- Oiled Oak
- Burnt Oak
- Grey Oak
- Sonoma Oak
- Anthracite Oak

Iridium
- Graphite Ash
- White mat

CPL
- Norwegian Ash
Framed rebated / non-rebated

**Execution Standard**
- Modular elements: peripheral frame made of softwood, reinforced with chipboard
- Finishing: Classen Iridium, CPL
- White toughened glass or a board with the thickness of 17 mm
- Model 3 one-side mirror, external or internal

**Rebated Door Leaf Construction:**
- K door leaf edge profile
- 3 silver screwed hinges
- Lock for regular key, bathroom key, cylinder lock, mortise lock
- Single leaf: 60'-100'
- Sliding single leaf door

**Non-rebated B Door Leaf Construction:**
- Hard Edge B door leaf edge profile
- Two openings for 3D hidden hinges for non-rebated door
- Magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- Single leaf: 60'-100'

**Options for Additional Payment**

**Ventilation**
- Ventilation undercut
- Ventilation sleeves - PVC with CPL woodgrain foil

**Construction**
- Non-rebated door leaf (B)
- Door leaf 100' + 20%

**Door Frames**

**Hard Edge K:**
- Wood-based and steel door frames for rebated door

**Hard Edge B:**
- Non-rebated adjustable door frames
Iridium CPL
Graphite Ash
Italian Walnut
Acacia
Acacia light
Norwegian Ash
Grigo Oak
Kendal Oak

Mirror outside
Door leaf profile
Safety glass, toughened, white
Mirror

m.1
m.2
m.3 one-sided mirror
m.4
**KOFANO**

**EXECUTION STANDARD**
- modular elements made of MDF
- finishing: Classen Iridium, 3D Look, CPL
- satin glass, thickness 4 mm (models 1.2, 1.4 - safety glass, toughened, white) or coffering
- K door leaf edge profile
- 3 silver screwed hinges
- standard key lock, bathroom lock, cylinder lock, mortise lock
- single leaf: 60'-100'
- double leaf: 120'-200'
- sliding single and double leaf doors

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut

**CONSTRUCTION**
- door leaf 100': + 20%

**DOOR FRAMES**

**HARD EDGE K:**
- wood-based and steel door frames for rebated door
3D Look
- Nordic Oak
- Riviera Oak
- White Ash
- Light Columbia Walnut
- Oiled Oak
- Burnt Oak
- Anthracite Oak
- Catania Oak
- Graphite Ash
- White matt
- Norwegian Ash

Coffer profile
- Satin glass
- Safety glass, toughened, white model: 1.2, 1.4
**EXECUTION STANDARD**
- modular elements made of MDF
- finishing: Classen Iridium, 3D Look, CPL
- satin glass gr. 4 mm or kaseton wypukły
- K door leaf edge profile
- 3 silver screwed hinges
- standard key lock, bathroom lock, cylinder lock, mortise lock
- single leaf: 60'-90'
- double leaf: 120'-200'
- sliding single and double leaf doors

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut

**CONSTRUCTION**
- door leaf 100': +20%

**DOOR FRAMES**

**HARD EDGE K:**
- wood-based and steel door frames for rebated door
versatile use
WIDE CHOICE OF DECORS
VENEER PANEL DOORS

Universal and thus guaranteeing versatile use. They are perfect for every room - from the kitchen, through the living room, to the bathroom. With their help, you can create a consistent decor of the entire apartment or house. The veneers covering the leaves are durable and resistant to scratches. Their advantage is also the variety of designs that fit into current trends and reflect the texture of the wood. Among them you can find not only classic beige and brown, but also shades of white, grey or anthracite. This rich palette of decors allows you to easily adapt them to any style of arrangement.

SCANDINAVIAN INTERIOR WITH A BOHO NOTE.
An interesting combination for those who are looking for a way to break the simplicity of Scandinavian style. It is worth completing the arrangement of the door in white veneer, reflecting the texture of wood.

CLASSICS - YES, BOREDOM - NO.
Are you looking for a timeless door that stands out at the same time? Bet on the leaves finished with veneer. You can choose from many different colours. You will definitely find one that will create a coherent composition with the other elements of the decor.
SAGA

EXECUTION STANDARD

- veneered door leaf
- peripheral frame made of softwood, filling - perforated chipboard

Rebated door leaf construction:

- Hard Edge K door edge profile
- 3 silver screwed pintle hinges
- finishing: Classen CPL
- overprint: aluminium profile, width: 8 mm, aligned with a door leaf surface
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf: 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

Non-rebated B door leaf construction:

- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 60’-100’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION

- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves - PVC

CONSTRUCTION

- door leaf 100’ + 20%
- non-rebated door leaf (B)

DOOR FRAMES

HARD EDGE K:

- wood-based and steel rebated door frames

HARD EDGE B:

- non-rebated adjustable door frames
White RAL 9010
White structure RAL 9003

*) Aluminium profile, width 8mm (colour - stainless steel / INOX), aligned with a door leaf surface.
VENeer panel rebated / non-rebated

Options for additional payment

**Ventilation**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves UNI
- ventilation sleeves - PVC with CPL, IR woodgrain foil
- ventilation sleeves steel - chrome, satin

**Construction**
- door leaf 100’ + 20%
- non-rebated door leaf (NL,B)

**Door frames**

**Hard Edge K:**
- wood-based and steel rebated door frames

**Hard Edge B:**
- non-rebated adjustable door frames

---

**ASTERIA NL**

**Execution standard**
- veneered door leaf
- construction: stabilizing insert - lightweight board peripheral frame made of softwood
- finishing: Classen Iridium, Classen CPL

**Rebated door leaf construction:**
- door leaf edge profile: Hard Edge K
- 3 silver screwed pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- painted glass, non-transparent, colourimo, graphite
- single leaf 70’-100’
- double leaf 140’-200’
- sliding single and double leaf doors

**Non-rebated B door leaf construction:**
- door leaf edge profile Asteria NL B (Hard Edge B)
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf: 70’-100’

**Ventilation**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves UNI
- ventilation sleeves - PVC with CPL, IR woodgrain foil
- ventilation sleeves steel - chrome, satin

**Construction**
- door leaf 100’ + 20%
- non-rebated door leaf (NL,B)

**Door frames**

**Hard Edge K:**
- wood-based and steel rebated door frames

**Hard Edge B:**
- non-rebated adjustable door frames
Painted glass: graphite, aligned with a door leaf surface.
**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves steel - chrome, satin

**GLAZING**
- safety glass, graphite-satin with overprint - raster*)
  - model 6
  - model 7, 9
  - model 8

**CONSTRUCTION**
- door leaf 100' + 20%
- non-rebated door leaf (B)

**DOOR FRAMES**

**HARD EDGE K:**
- wood-based and steel rebated door frames

**HARD EDGE B:**
- non-rebated adjustable door frames

---

**ASTERIA**

**EXECUTION STANDARD**
- veneered door leaf
  - **Rebated door leaf construction:**
    - 3 silver screwed pintle hinges
    - finishing: Classen Iridium, Classen CPL
    - lock for regular key, bathroom key, cylinder lock, mortise lock
    - toughened safety graphite, transparent glazing with overprint
    - single leaf 70'-100',
    - double leaf 140'-200'
    - sliding single and double leaf doors
  - **Non-rebated B door leaf construction:**
    - peripheral frame made of softwood, filling - HLT full chipboard
    - Hard Edge B door leaf edge profile
    - two openings for 3D hidden hinges for non-rebated door
    - magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
    - single leaf 70'-90'

**OPTIONS FOR ADDITIONAL PAYMENT**
**Iridium CPL**

- Graphite Ash
- Italian Walnut
- Acacia
- Acacia light
- Norwegian Ash
- Grigio Oak
- Kendal Oak
- White RAL 9010
- White structure RAL 9003

---

**Toughened glass, graphite - transparent (raster)**

**Additional payment **

Graphite satin with over-print - raster, aligned with a door leaf surface.

Glass aligned with a door leaf surface

*) Important! Glasses as option for additional payment - longer delivery time.

***) Classen Hard Edge PF door leaf rebate construction for CPL finishing, page - 132.
VENEER PANEL rebated / non-rebated

DISCOVERY

EXECUTION STANDARD
- veneered door leaf

Rebated door leaf construction:
- Hard Edge R door leaf edge profile for Iridium decors, peripheral frame made of softwood, filling with perforated chipboard (models 4-11), Classen Hard construction (models 1-3)
- Hard Edge PF door leaf edge profile for CPL decors, peripheral frame made of MDF board, reinforced with plywood, filling with perforated chipboard (models 4-11), Classen Hard construction (models 1-3)
- 3 silver screwed pintle hinges
- finishing: Classen Iridium, Classen CPL
- overprint: aluminium profile, width: 8 mm, aligned with a door leaf surface
- lock for regular key, bathroom key, mortise lock, cylinder lock
- toughened safety graphite, transparent glazing with overprint
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

Non-rebated B door leaf construction:
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- magnetic lock: mortise lock, standard key lock, bathroom lock, cylinder lock
- single leaf 70’-90’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves - PVC with CPL, IR woodgrain foil

CONSTRUCTION
- door leaf 100’ + 20%

DOOR FRAMES

HARD EDGE K:
- wood-based and steel rebated door frames

HARD EDGE B:
- non-rebated adjustable door frames
Safety glass, toughened, white

Aluminium profile *)
Frame profile

*) Aluminium profile, width: 8mm (colour - stainless steel / INOX), aligned with a door leaf surface.
**) Classen hard Edge FF door leaf rebate construction for CPL finishing, page - 132.

Iridium

Graphite Ash  Snow Ash  Brown Ash  Italian Walnut  Acacia  Acacia light  Norwegian Ash  Grigio Oak  Kendal Oak  White RAL 9010  White structure RAL 9003

CPL**

m. 1  m. 2  m. 3  m. 4  m. 5  m. 6  m. 10  m. 11
TETYDA

EXECUTION STANDARD

- veneered door leaf
- **Rebated door leaf construction:**
  - **Hard Edge R** door leaf edge profile dla 3D Look and Iridium decors, construction: Classen Hard / peripheral frame made of softwood
  - **Hard Edge PF** door leaf edge profile for CPL decors, Classen Hard construction, peripheral frame made of MDF board, reinforced with plywood
  - two silver screwed pintle hinges (leaves 100’ and leaves reinforced, regardless of size - 3 hinges)
  - finishing: Classen Iridium, Classen CPL, Classen 3D Look
  - overprint: aluminium profile, width: 6 mm
  - lock for regular key, bathroom key, cylinder lock, mortise lock
  - safety glass, toughened, Estriado, satin bronze, satin graphite
  - single leaf: 60’-100’
  - double leaf 120’-200’
  - sliding single and double leaf doors
- **Non-rebated B door leaf construction:**
  - construction: Classen Hard/peripheral frame made of softwood

- finishing: Classen Iridium, Classen CPL
- Hard Edge B door leaf edge profile
- two openings for 3D hidden hinges for non-rebated door
- lock for regular key, bathroom key, cylinder lock, mortise lock
- single leaf 70’-90’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION

- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves - PVC with woodgrain foil
- ventilation sleeves 3D

CONSTRUCTION

- door leaf 100’ = 20%
- third hinge
- reinforced with perforated chipboard**

DOOR FRAMES

**HARD EDGE K:**
- wood-based and steel rebated door frames

**HARD EDGE B:**
- non-rebated adjustable door frames
3D Look
- Sonoma Oak
- Riviera Oak
- Light Columbia Walnut
- White Ash
- Oiled Oak
- Burnt Oak
- Grey Oak

Iridium
- Graphite Ash
- Snow Ash
- Wenge

CPL***
- Brown Ash
- Norwegian Ash
- Acacia
- Grigio Oak
- Kendal Oak
- Italian Walnut
- Acacia light
- White RAL 9010
- White structure RAL 9003

*) Not available in non-rebated models (Hard Edge B).
**) No hard reinforcement.
***) Classen Hard Edge PF door leaf rebate construction for CPL finishing, page - 132.
**NATURA HR**

**EXECUTION STANDARD**
- veneered door leaf
- **Hard Edge R** door leaf edge profile dla for 3D Look and Iridium decors, construction: Classen Hard / peripheral frame made of softwood
- **Hard Edge PF** door leaf edge profile for CPL decors, peripheral frame made of MDF board, reinforced with plywood, Classen Hard construction
- finishing: Classen: Primo, Iridium, 3D Look, CPL
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, mortise lock
- toughened safety white glazing
- single leaf 60’-120’
- double leaf 120’-200’
- sliding single and double leaf doors (max. door leaf width 100’)

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves
- ventilation sleeves - PVC with CPL, IR woodgrain foil

**GLAZING**
- bullseye 35ml for model 1
- glazing for additional payment - details in the price list
- transparent glass

**CONSTRUCTION**
- third hinge
- perforated chipboard***)
- full chipboard****
- door leaf 100’: + 20%
- door leaf 110’: + 30%
- door leaf 120’: + 35%

**DOOR FRAMES**
- wood-based and steel door frames for rebated door
Primo 3D Look

Iridium

CPL****)

* No Hard reinforcement, max. door leaf width 90'.
** No Hard reinforcement, max. door leaf width 100'.
*** No Hard reinforcement, max. door leaf width 110'.
**** Classen Hard Edge PF door leaf rebate construction for CPL finishing, page - 132.

Primo

- Acacia St
- Beech
- Natural Oak
- Walnut
- Sonoma Oak
- Riviera Oak
- White Ash
- Light Columbia Walnut
- Oiled Oak
- Burnt Oak
- Grey Oak
- Catania Oak
- Graphite Ash
- Snow Ash
- Weenge
- Brown Ash
- Marone Oak
- Norwegian Ash
- Aracia

New

Italian Walnut
Aracia light
White RAL 9010
White Structure RAL 9003
ANDROMEDA

EXECUTION STANDARD

• veneered door leaf

Non-rebated B door leaf construction:
• peripheral frame made of softwood, filling - perforated chipboard
• door leaf edge profile Hard Edge R
• finishing: Classen Iridium, Classen CPL
• 3 silver screwed pintle hinges
• standard key lock, bathroom lock, cylinder lock, mortise lock
• safety glass, toughened, white
• single leaf 70'-100'

Non-rebated B door leaf construction:
• magnetic lock, mortise lock, standard key lock, bathroom lock, cylinder lock
• single leaf 70'-100'
• Hard Edge B door leaf edge profile
• two openings for 3D hidden hinges for non-rebated door

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut

CONSTRUCTION
• door leaf 100': + 20%
• non-rebated door leaf (B)

GLAZING
• safety glass, graphite-satin
• model - 1,2,4,5
• model 3

DOOR FRAMES

HARD EDGE K:
• wood-based and steel door frames for rebated door

HARD EDGE B:
• non-rebated adjustable door frames
Iridium CPL
Graphite Ash Wenge Marone Oak Italian Walnut Acacia Acacia light Norwegian Ash Grigio Oak Kendal Oak White RAL 9010

*) ventilation undercut available for models 1-5.
**) not present in non-rebated models (Hard Edge B).

m. 1 m. 2 m. 3 m. 4 m. 5

Ventilation undercut**

Safety glass, toughened, white
Additional payment Graphite satin glass

*) ventilation undercut available for models 1-5.
**) not present in non-rebated models (Hard Edge B).
DEMETER

EXECUTION STANDARD

• veneered door leaf
• **Hard Edge R** door leaf edge profile dla for Primo, 3D Look and Iridium decors, Classen Hard construction, peripheral frame made of softwood
• **Hard Edge PF** door leaf edge profile for CPL decors, Classen Hard construction, peripheral frame made of MDF board, reinforced with plywood
• finishing: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL
• two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
• lock for regular key, bathroom key, cylinder lock, mortise lock
• toughened safety white glazing
• single leaf 60’-100’ (models 1 i 4), 70’-100’ (models 2, 3, 5)
• double leaf 140’-200’
• sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation undercut
• ventilation undercut 15mm (recuperation)
• ventilation sleeves PR, 3D
• ventilation sleeves - PVC with CPL, IR woodgrain foil

CONSTRUCTION
• door leaf 100’ + 20%
• third hinge
• reinforced with perforated chipboard

DOOR FRAMES
• wood-based and steel door frames for rebated door
Primo 3D Look

- Acacia St
- Natural Oak
- Walnut
- Grey matt

- Sonoma Oak
- Riviera Oak
- White Ash
- Light Columbia
- Walnut
- Oiled Oak
- Burnt Oak

Iridium

- Grey Oak
- Catania Oak
- Graphite Ash
- Snow Ash
- Brown Ash
- Wenge
- Marone Oak

CPL**

- Norwegian Ash
- Acacia

---

*) No Hard reinforcement.
**) Classen Hard Edge PF door leaf rebate construction for CPL finishing, page - 132.
**EXECUTION STANDARD**

- veneered door leaf
- peripheral frame made of softwood, reinforced with chipboard, Classen Hard for model 4
- door leaf edge profile Hard Edge R
- finishing: Classen 3D Look, Classen CPL
- 3 silver screwed pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- satin glass
- single leaf 60'-100'
- double leaf 140'-200'
- sliding single and double leaf doors

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves PR, 3D
- ventilation sleeves - PVC with CPL, IR woodgrain foil

**GLAZING**
- satin glass bronze or graphite:
  - model 2, 7
  - model 4
  - model 5

**CONSTRUCTION**
- door leaf 100': + 20%

**DOOR FRAMES**
- wood-based and steel door frames for rebated door

**ARENAPANEL rebated**
CENTURY

EXECUTION STANDARD

- veneered door leaf
- construction: stabilizing honeycomb insert, peripheral frame made of MDF
- door leaf edge profile Hard Edge R
- finishing: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- satin glass
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves PR, 3D
- ventilation sleeves - PVC with CPL, IR woodgrain foil

GLAZING
- satin glass bronze or graphite:
  - model 2-4
  - model 6,7

CONSTRUCTION
- door leaf 100’: + 20%

DOOR FRAMES
- wood-based and steel door frames for rebated door
**MALAGA**

**EXECUTION STANDARD**
- veneered door leaf
- construction: stabilizing honeycomb insert, peripheral frame made of MDF
- Hard Edge K door edge profile
- finishing: Classen Primo, Classen Iridium, Classen 3D Look
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- safety glass, toughened, white
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation grille
- ventilation sleeves PR, 3D
- ventilation sleeves - PVC with IR woodgrain foil

**CONSTRUCTION**
- door leaf 100’ = 20%
- third hinge
- reinforced with perforated chipboard

**DOOR FRAMES**
- wood-based and steel door frames for rebated door
VENEER PANEL rebated

MODENA 4

EXECUTION STANDARD

• veneered door leaf
• construction: stabilizing honeycomb insert, peripheral frame made of MDF
• Hard Edge K door edge profile
• finishing: Classen Primo, Classen Iridium, Classen 3D Look
• two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
• lock for regular key, bathroom key, cylinder lock, mortise lock
• toughened safety white glazing
• single leaf 60’-100’
• double leaf 120’-200’
• sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation grille
• ventilation sleeves PR, 3D
• ventilation sleeves - PVC with IR woodgrain foil

CONSTRUCTION
• door leaf 100’: + 20%
• third hinge
• reinforced with perforated chipboard

DOOR FRAMES
• wood-based and steel door frames for rebated door

Kitchen: Classen Flint floor: Classen Galaxy4/ Dab Martossa D6095
1/4 glass
3/4 glass
4/4 glass

Primo
- Acacia St
- Beech
- Natural Oak
- Walnut
- White
- Polish Oak

3D Look
- Rivera Oak
- Light Columbia
- Walnut
- White Ash

Iridium
- Graphite Ash
- Snow Ash
- Brown Ash
- Wenge
- Marone Oak

Glazing beads profile
Safety glass, toughened, white

full
EXECUTION STANDARD
- veneered door leaf
- construction: stabilizing honeycomb insert, peripheral frame made of MDF
- Hard Edge K door edge profile
- finishing: Classen Primo, Classen Iridium, Classen 3D Look
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- ornamental glass, transparent bark
- horizontal slat
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation grille
- ventilation sleeves PR, 3D
- ventilation sleeves - PVC with CPL, IR woodgrain foil

CONSTRUCTION
- door leaf 100’: ≥ 20%
- third hinge
- reinforced with perforated chipboard

DOOR FRAMES
- wood-based and steel door frames for rebated door
**Primo 3D Look**

<table>
<thead>
<tr>
<th>Material</th>
<th>1/3 glass</th>
<th>2/3 glass</th>
<th>3/3 glass</th>
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<tbody>
<tr>
<td>Acacia St</td>
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</tr>
<tr>
<td>Beech</td>
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<td>Natural Oak</td>
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<td>White</td>
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<td>Polish Oak</td>
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<tr>
<td>Grey matt (*)</td>
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</tr>
</tbody>
</table>

- Only full model

---

**3D Look**

- Riviera Oak
- Light Columbia Walnut
- White Ash

- NEW

**Iridium**

- New Oak
- Burnt Oak
- Grey Oak
- Catania Oak

- New

**Catania Oak**

- NEW
**VENUE PANEL** rebated

- wood-based and steel door frames for rebated door veneer panel

- ventilation grille
- ventilation sleeves PR, 3D

**CONSTRUCTION**

- door leaf 100’ + 20%
- third hinge

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**

- ventilation grille
- ventilation sleeves PR, 3D

**CONSTRUCTION**

- door leaf 100’ + 20%
- third hinge

**DOOR FRAMES**

- wood-based and steel door frames for rebated door

**ANTIOPE**

**EXECUTION STANDARD**

- veneered door leaf
- construction: stabilizing honeycomb insert, peripheral frame made of MDF
- door leaf edge profile Hard Edge R
- finishing: Classen Primo, Classen 3D Look
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- lock for regular key, bathroom key, cylinder lock, mortise lock
- toughened safety white glazing
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

**EXECUTION STANDARD**

- floor: Classen Forest Salerno Oak 43523
3D Look
- Riviera Oak
- White Ash
- Burnt Oak
- Grey Oak
- Anthracite Oak

Primo
- Acacia S5
- Natural Oak
- Walnut

Safety glass, toughened, white
Glazing beads profile
KSANTOS NEW

EXECUTION STANDARD

• veneered door leaf
• construction: stabilizing honeycomb insert, peripheral frame made of MDF
• door leaf edge profile Hard Edge R
• finishing: Classen Primo, Classen 3D Look
• two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
• lock for regular key, bathroom key, cylinder lock, mortise lock
• toughened safety white glazing
• single leaf 60’-100’
• double leaf 120’-200’

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
• ventilation grille
• ventilation sleeves PR, 3D

CONSTRUCTION
• door leaf 100’ – 20%
• third hinge

DOOR FRAMES
• wood-based and steel door frames for rebated door
TEMIDA

EXECUTION STANDARD
- veneered door leaf
- construction: stabilizing honeycomb insert / peripheral frame made of MDF
- Hard Edge K door edge profile
- finishing: Classen Primo, Classen 3D Look
- two silver screwed pintle hinges (leaves 100’ – 3 hinges, door leaves reinforced, regardless of size – 3 hinges)
- standard key lock, cylinder lock bathroom lock,
- satin glass
- single leaf 60’-100’
- double leaf 120’-200’
- sliding single and double leaf doors

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation sleeves PR, 3D

CONSTRUCTION
- door leaf 100’ – 20%
- third hinge

DOOR FRAMES
- wood-based and steel door frames for rebated door
3D LookPrimo

Acacia St
Walnut
Sonoma Oak

full
1/3 glass
3/3 glass

Glazing beads profile
Satin glass
functionality and aesthetics
HIGH QUALITY
TECHNICAL DOORS

They represent the highest standard of performance and the best technical parameters. Their quality is confirmed by numerous approvals. Depending on the collection, they perform different functions: provide good sound insulation, fire protection, anti-burglary properties. Their common feature is a reinforced structure using materials of increased strength and durability. They are proof that functionality can go hand in hand with aesthetics. It’s an excellent choice for public spaces, including offices, hotels, gastronomic and service premises. This group also includes entrance doors intended for use in residential and commercial buildings.

FUNCTIONALITY OR NICE APPEARANCE?
You don’t have to choose. No more compromises. Our technical doors have everything - excellent usability and aesthetics pleasing to the eye.

FOR THE OFFICE, HOTEL AND RESTAURANT.
Wherever high quality, good technical parameters and solid workmanship are important.
Choose a door that will not let you down. Ideal for public utility buildings.
**NATURA**  **HK CPL / HB CPL**

**EXECUTION STANDARD**
- veneered door leaf
- construction Classen Hard (not applicable version PN22 i PN23)
- wide stile for version PN22 i PN23
- Natura HK CPL (Hard Edge K), Natura HB CPL (non-rebated)
- finishing: Classen CPL
- HK: two silver screwed pintle hinges (leaves 100’ – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- HB: two openings for hinges for non-rebated door
- lock for regular key, bathroom key, cylinder lock, mortise lock (HB - magnetic lock)
- toughened safety white glazing
- single leaf: 60’-120’
- double leaf: 120’-200’ (does not apply to HB)
- sliding single and double leaf doors
- prepared for shortening by 40mm

**DOOR FRAMES**

<table>
<thead>
<tr>
<th>HB:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>steel fixed non-rebated door frame</td>
<td>page 129</td>
</tr>
<tr>
<td>adjustable non-rebated door frame</td>
<td>page 128</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HK:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>steel adjustable door frame</td>
<td>page 127</td>
</tr>
<tr>
<td>steel fixed door frame</td>
<td>page 129</td>
</tr>
<tr>
<td>standard 2-PACK door frame</td>
<td>page 124</td>
</tr>
<tr>
<td>adjustable door frame</td>
<td>page 120</td>
</tr>
</tbody>
</table>

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation sleeves - PVC with CPL woodgrain foil
- ventilation grille PVC: white, grey, brown, beige
- ventilation grille, aluminium
- bottom steel panel with ventilation

**GLAZING**
- bullseye 35 tr - transparent glass
- bullseye 35 ml - white glass

**CONSTRUCTION**
- third hinge
- perforated chipboard
- full chipboard
- non-rebated door leaf (HB)
- door leaf 100’ + 20%
- door leaf 110’ + 30%
- door leaf 120’ + 35%
- door leaf model PN22 + 35%
- door leaf model PN23 + 40%

**ACCESSORIES**
- top full steel panel - single-sided
- top full steel panel - double-sided
- bottom full steel panel - single-sided
- bottom full steel panel - double-sided
- falling threshold
**TECHNICAL rebated**

**NATURA HK HPL / HB HPL**

**EXECUTION STANDARD**
- veneered door leaf
- construction Classen Hard
- Natura HK HPL (Hard Edge K), Natura HB HPL (non-rebated)
- finishing: Classen HPL
- HK: two silver screwed pintle hinges (leaves 100' – 3 hinges, leaves reinforced, regardless of size – 3 hinges)
- HB: two openings for hinges for non-rebated door
- lock for regular key, bathroom key, cylinder lock, mortise lock (HB - magnetic lock)
- toughened safety white glazing
- single leaf: 60’-120’
- double leaf: 120’-200’ (does not apply to HB)
- sliding single and double leaf doors
- prepared for shortening by 40mm

**DOOR FRAMES**

**HB:**
- steel fixed non-rebated door frame - page 129
- adjustable non-rebated door frame - page 128

**HK:**
- steel adjustable door frame - page 127
- steel fixed door frame - page 129

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**
- ventilation undercut
- ventilation undercut 15mm (recuperation)
- ventilation grille PVC: white, grey, brown, beige
- ventilation grille, aluminium
- bottom steel panel with ventilation

**GLAZING**
- bullseye 35 tr - transparent glass
- bullseye 35 ml - white glass

**CONSTRUCTION**
- third hinge
- perforated chipboard
- full chipboard
- non-rebated door leaf (HB)
- door leaf 100’: + 20%
- door leaf 110’: + 30%
- door leaf 120’: + 35%

**ACCESSORIES**
- top full steel panel - single-sided
- top full steel panel - double-sided
- bottom full steel panel - single-sided
- bottom full steel panel - double-sided
- falling threshold
HPL

White RAL 9010  Grey RAL 7047  Graphite RAL 7024

Other HPL decors (page 150) available upon individual enquiries. (Decors outside the standard range are offered with the rebate in brushed aluminum colour.)

*) Max. door leaf width 110”
**) Max. door leaf width 100”

Due to the type of material used, a difference in shades between door leaf surface, window frame and door frame may occur.
**GUARD**

**EXECUTION STANDARD**

- veneered door leaf
- reinforced structure plus, door leaf thickness - 40mm
- door leaf edge protected with stainless steel profile
- window frame made of stainless steel
- surface finishing: Classen HPL laminate, thickness 0.8 mm
- reinforced three silver screwed pintle, three-way hinges
- safety glass, toughened, white, thickness: 4 mm
- lock for cylinder lock
- single leaf door: 60°-110°
- reinforcement for door closer

**DOOR FRAMES**

- wood-based and steel door frames for rebated door

**OPTIONS FOR ADDITIONAL PAYMENT**

**VENTILATION**

- ventilation grille PVC: White, grey, brown, beige
- ventilation grille, aluminiowa
- panel stalowy dolny z wentylacją

**CONSTRUCTION**

- door leaf 100°: + 10%
- door leaf 110°: + 15%

**ACCESSORIES**

- top full steel panel - single-sided
- top full steel panel - double-sided
- bottom full steel panel - single-sided
- bottom full steel panel - double-sided
Other HPL decors (page 150) available upon individual enquiries. (Decors outside the standard range are offered with the rebate in brushed aluminum colour).

Additional information:
- Possibility of executing custom door leaves, door frames and glasses upon individual requests.
BORD

EXECUTION STANDARD
BORD internal entrance door is designed for use in residential housing, public utility and collective residential buildings as the internal entrance door.
- veneered door leaf
- acoustic resistance - 32 dB for B 46 W2 and W46 W2 door
- when using door frame BORD MDF
- when using steel fixed door frame
- Hard Edge K door leaf edge profile
- finishing: Classen Primo, Classen 3D Look, Classen Iridium laminate, Classen CPL laminate
- three silver screwed double-pin pintle hinges, adjustable
- single leaf 80’-100’
- door leaves thickness: B40 – 40 mm, B46 and W46 – 46 mm

REMARKS
- lock openings spacing:
  - bottom bolt - 90 mm (B)
  - multipoint – 72 mm (W)
- cylinder locks and door handles do not constitute door leaf equipment
- cylinder lock size: B40 – 26/36, B46 and W46 – 26/41

OPTIONS FOR ADDITIONAL PAYMENT
FINISHING
- Classen HPL laminates

CONSTRUCTION
- door leaf and door frames 100’ + 20%

ACCESSORIES
- peephole
- falling threshold
- steel panel with room's number - single-sided

DOOR FRAMES
COLLECTION AVAILABLE IN A SET WITH DOOR FRAMES:
- BORD MDF - page 132
- BORD steel fixed door frame - page 131
- BORD steel corner door frame - page 130
- HYBRYDA - page 126

OPTIONS FOR ADDITIONAL PAYMENT
Additional information: possibility of executing custom door leaves, door frames and glasses upon individual requests.
Steel panel with room’s number (option), more info on page 138

<table>
<thead>
<tr>
<th>BORD</th>
<th>B40 W1</th>
<th>B46 W1</th>
<th>B46 W2</th>
<th>W46 W1</th>
<th>W46 W2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reinforced peripheral frame made of softwood</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Steel flat bars</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Perforated chipboard</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Two bolt locks for cylinder lock</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Multipoint lock for cylinder lock</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>Falling threshold an three anti-burglary bolts</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
</tbody>
</table>

Primo

- Acacia St
- Beech
- Natural Oak
- Walnut
- White

3D Look

- Riviera Oak
- Light Columbia
- Walnut
- White Ash
- Oiled Oak
- Burnt Oak

Iridium

- Grey Oak
- Sonoma Oak
- Anthracite Oak
- Graphite Ash
- Snow Ash
- Brown Ash
- Wenge
- Marone Oak

CPL

- Italian Walnut
- Acacia

HPL

- Acacia light
- Norwegian Ash
- Grigio Oak
- Kendal Oak
- White RAL 9010
- Grey RAL 7047
- Graphite RAL 7024
- White structure RAL 9003

Other HPL decors (page 150) available upon individual enquiries.
(Decor's outside the standard range are offered with the rebate in brushed aluminum colour.)
BORD W3

BORD W3 internal entrance door meet the requirements of the second class anti-burglary protection, under the condition of installing the door with special steel door frame, handle with escutcheon (page 129) and a set of cylinder locks fulfilling the second anti-burglary class (page 126).

CONSTRUCTION

Construction of a door leaf with thickness of 46mm: peripheral frame made of softwood reinforced with special steel flat bar and a plywood. As a filling, a perforated chipboard was used. All is covered with wood-based board, veneered with Classen decors.

EXECUTION STANDARD

• veneered door leaf
• finishing: Classen Primo, Classen Iridium, Classen CPL laminate and Classen HPL laminate
• Hard Edge K door leaf edge profile
• three silver anti-burglary three-way hinges
• Multistrong anti-burglary strip
• multipoint lock for cylinder lock (openings spacing 72mm)
• single leaf 80'-100'
• door leaves thickness: 46 mm
• door leaf available only with BORD W3 steel fixed door frame - page 131

OPTIONS FOR ADDITIONAL PAYMENT

CONSTRUCTION

• door leaf i ościeżnice 100’: + 20%

ACCESSORIES

• peephole
• fixed threshold
• falling threshold
• steel panel with room’s number - single-sided
m.1

Full with steel panel with room's number (option), more on page 138

Three-way hinge
Plate with anti-burglary bolts
Multipoint lock

Other HPL decors (page 150) available upon individual enquiries.
(Decors outside the standard range are offered with the rebate in brushed aluminum colour).
FIRE DOOR EI30 42dB
FIRE DOOR EI30 / EI60

EXECUTION STANDARD

- veneered door leaf
- special two-layer board / peripheral frame made of softwood
- mortise latch lock for cylinder lock with insulation insert
- falling threshold - version W2
- Hard Edge K door leaf edge profile
- surface finishing: Classen Iridium, Classen CPL laminate, Classen HPL laminate
- swelling gasket in door leaf rebate
- four silver pintle hinges
- single leaf 80°-100° - acoustic resistance = 32 dB version W2
- double leaf 120°-200° - acoustic resistance = 27 dB for EI30 and 32 dB for EI60 version W2
- door leaves thickness: EI30 - 50 mm, EI60 - 60 mm
- in glazed version: transparent glass with higher fire proof class
- lock openings spacing 72 mm
- in the door EI30 is available the smoke proof version with the steel fixed door frame

INTERNAL FIRE DOOR LEAF

Internal entrance fire door, designed for use in residential housing, public utility and collective residential buildings as the door fulfilling the requirements for fire resistance class EI30 or EI60, smoke proof class Sₐ and Sₘ, and acoustic resistance up to 32dB.

DOOR FRAMES

- FIRE wooden door frame - page 135
- FIRE steel fixed door frame - page 135

ADDITIONAL INFORMATION

- Version W1 - does not have Sa, Sm smoke proof class and acoustic resistance (falling threshold)
- National Technical Assessment ITB-KOT-2018/0407, 1st edition
- certificates of conformity: ITB No. 020-UWB-2697/W
- in order to meet National Technical Assessment’s requirmenets, fire doors must be purchased together with a door closer
- internal entrance door only in full version
- cylinder locks and door handles do not constitute door leaf equipment
- cylinder locks size: EI 30 - 36x36; EI 60 - 36x46 (for handle escutcheons with a thickness of approx. 10mm)
- possibility to execute custom width and height of single and double door leaves upon individual enquiry

OPTIONS FOR ADDITIONAL PAYMENT

FINISHING

- Classen HPL laminate

CONSTRUCTION

- door leaf and door frames 100°: + 5%
- door leaf and door frames 110°: + 20%

ACCESSORIES

- steel threshold
- falling threshold
- top full steel panel - single-sided
- top full steel panel - double-sided
- bottom full steel panel - single-sided
- bottom full steel panel - double-sided
- steel panel with room’s number - single-sided
Falling threshold DC140 surface-mounted door closer with standard arm
DC135 door closer with slide rail

Iridium

Snow Ash Graphite Ash Brown Ash Wenge Marone Oak
Italian Walnut Acacia Acacia light Norwegian Ash Grigio Oak Kendal Oak

CPL

Graphite RAL 7024 White RAL 9010 Grey RAL 7047 Graphite RAL 7024

Other HPL decors (page 150) available upon individual enquiries. (Decors outside the standard range are offered with the rebate in brushed aluminum colour).

*) HPL decors: door frames for HPL decors available in Iridium or CPL veneer. Colour differences regarding the shade are permissible.
VENOM - Optional milling patterns available for BORD and FIRE collections
REMARKS
Available for additional payment for full models from BORD, BORD W3 and FIRE collections.
Available for additional payment for full models from the following collections: BORD, BORD W3, FIRE, Natura HK/HB CPL, Natura HK/HB HPL, Natura HR (in selected decors).
<table>
<thead>
<tr>
<th>Iridium</th>
<th>CPL</th>
<th>HPL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Graphite Ash</td>
<td>Italian Walnut</td>
<td>White RAL 9010</td>
</tr>
<tr>
<td>Snow Ash</td>
<td>Acacia</td>
<td>Grey RAL 7047</td>
</tr>
<tr>
<td>Brown Ash</td>
<td>Acacia light</td>
<td>Graphite RAL 7024</td>
</tr>
<tr>
<td>Grey RAL 7047</td>
<td>Norwegian Ash</td>
<td>White RAL 9010</td>
</tr>
<tr>
<td>Graphite RAL 7024</td>
<td>Grigio Oak</td>
<td>Grey RAL 7047</td>
</tr>
<tr>
<td>White Structure RAL 9003</td>
<td>Kendal Oak</td>
<td>Graphite RAL 7024</td>
</tr>
</tbody>
</table>

*) Available without color CPL White RAL 9010 i Grey RAL 7047.
**) Aluminium profile, width 8mm (colour - stainless steel / INOX), aligned with a door leaf surface.
ACOUSTIC DOORS

ACOUSTIC DOORS - full 27 dB - Rw (27-30)
- veneered door leaf full
- construction: perforated chipboard, peripheral frame made of softwood, covered with HDF board - Hard Edge K door edge profile
- finishing: Classen Primo, Classen Iridium, Classen 3D Look, Classen CPL, HPL laminate and lacquered
- 3 silver pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- falling threshold
- single leaf 60'-90' (100' - additional payment 20%)

Dedicated door frames:
Rw (C; Cтр)= 30(-1; -1) dB - Adjustable door frame

ACOUSTIC DOORS - full 32 dB - Rw (32-34)
- veneered full door leaf
- construction: specialized board, peripheral frame made of softwood, covered with HDF board - Hard Edge K door edge profile
- finishing: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL, HPL laminate and lacquered
- 3 silver pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- falling threshold
- single leaf 60'-90' (100' - additional payment 20%)

Dedicated door frames:
Rw (C; Cтр)= 34(-1; -2) dB - Adjustable door frame
Rw (C; Cтр)= 32(-0; -1) dB - Steel fixed door frame

ACOUSTIC DOORS - with glass 32 dB - Rw (32-33)
- veneered door leaf with glass
- construction: specialized board, peripheral frame made of softwood, covered with HDF board
- transparent safety glass
- door leaf Hard Edge profile K
- finishing: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL, HPL laminate and lacquered
- 3 silver pintle hinges
- lock for regular key, bathroom key, cylinder lock, mortise lock
- falling threshold
- single leaf 60'-90' (100' - additional payment 20%)

Dedicated door frames:
Rw (C; Cтр)= 32(0; -2) dB - Adjustable door frame
Rw (C; Cтр)= 33(0; -2) dB - Steel fixed door frame

ADDITIONAL INFORMATION
  Report from GLA-1144.3/13 examinations.
- acoustic resistance 32 dB (32-34 dB).
  Report from GLA-1166.2/14 examinations.
Classen acoustic doors are available in all decors from the following groups (details page 148-149) and optionally in the colours from RAL palette.
unconventional, surprising

ORIGINAL SOLUTIONS
DOORS
ALIGNED WITH THE WALL

Chameleon among the doors. No door frames, hidden door frame and hinges, and a door leaf that perfectly merges with the wall - together they open up endless possibilities of personalization. DIYers, artistic souls and people seeking original solutions cannot pass by indifferently. The primed surface of the leaf is like a clean canvas that encourages the imagination and decorating it according to your own idea and vision. By choosing the identical finish of the wall and door, you can create a kind of secret passage. Only the door handle will reveal its presence in the interior. Ready to experiment?

ARTISTIC SPACE.
The trick is to organize four walls so that they inspire and encourage you to stay inside for longer. The key to achieve this goal is the Compact door, finished according to your vision.

UNCONVENTIONAL SOLUTIONS.
Compact doors stimulate the imagination and encourage creative thinking. Ideally suited to modern interiors, both the small and the large ones.
DOORS ALIGNED WITH THE WALL

COMPACT

The Compact system consists of interior door leaf, veneered or for self-finishing and an aluminium door frame. After assembly, all elements constitute an aligned surface with the wall.

EXECUTION STANDARD

- boarded door leaf, full, thickness: 40 mm
- Classen Hard structure
- external door leaf - non-rebated, outward opening (height 2022 mm)
- internal door leaf - rebated, inward opening (height 2032 mm)
- surface finishing: primed (surface prepared for self-finishing, e.g. painting*), 3D Look and Iridium veneers, CPL and HPL laminates
- single leaf 60’-100’
- two openings for hidden hinges, adjustable (3 hinges for the width of 100’ and height from 2222 to 2332 mm)
- magnetic lock for regular key, mortise lock, bathroom key, cylinder lock

* tests conducted using original wall paints available on the market

OPTIONS FOR ADDITIONAL PAYMENT

VENTILATION
- ventilation undercut
- ventilation undercut 15mm (recuperation)

CONSTRUCTION
- perforated chipboard
- width 100’: +20%
- height 2132, 2122 mm: +30%
- height 2232, 2222 mm: +35%
- height 2332, 2322 mm: +40%

Additional payment for width and height apply to the door leaf and the frame.

ACCESSORIES
- falling threshold

DOOR FRAMES

Aluminium door frame, available in internal and external version, raw, with a possibility of self-painting after previous impregnation.

The package includes: 2 or 3 hinges, gaskets, impregnating agent, installation instruction and accessories necessary for its installation. Installation of the frame on a raw wall requires application of plaster or plaster-cardboard panels.
**INTERNAL DOOR FRAME**

<table>
<thead>
<tr>
<th>Door leaf height Hd</th>
<th>Installation opening height Ho</th>
<th>Door leaf external height Hz</th>
<th>Clear opening height Hp</th>
<th>Amount of hinges</th>
</tr>
</thead>
<tbody>
<tr>
<td>2032</td>
<td>2081</td>
<td>2074</td>
<td>2032</td>
<td>2</td>
</tr>
<tr>
<td>2132</td>
<td>2181</td>
<td>2174</td>
<td>2132</td>
<td>2</td>
</tr>
<tr>
<td>2232</td>
<td>2281</td>
<td>2274</td>
<td>2232</td>
<td>3</td>
</tr>
</tbody>
</table>

**EXTERNAL DOOR FRAME**

<table>
<thead>
<tr>
<th>Door leaf height Sd</th>
<th>Installation opening height So</th>
<th>Door leaf external height Sz</th>
<th>Clear opening height Sp</th>
<th>Amount of hinges</th>
</tr>
</thead>
<tbody>
<tr>
<td>618</td>
<td>698</td>
<td>688</td>
<td>630</td>
<td>6</td>
</tr>
<tr>
<td>718</td>
<td>798</td>
<td>788</td>
<td>703</td>
<td>6</td>
</tr>
<tr>
<td>818</td>
<td>898</td>
<td>888</td>
<td>803</td>
<td>6</td>
</tr>
<tr>
<td>918</td>
<td>998</td>
<td>988</td>
<td>903</td>
<td>6</td>
</tr>
<tr>
<td>1018</td>
<td>1098</td>
<td>1088</td>
<td>1003</td>
<td>6</td>
</tr>
</tbody>
</table>

**Important! Reduced clear opening**

- Installation with the use of gypsum boards walls
- Installation with the use of mortar

Compact system doors are available in all decors from the following groups: Primo, 3D Look, Iridium, CPL, HPL, Lacqueredowane (more on page 148-149)

HPL decors only standard offer.
comfort and freedom
FOR EVERY ROOM
SLIDING DOORS

A way to create an original entrance to the room. They ensure comfortable use and freedom of movement. They are fantastic in small spaces, where using traditional doors requires sort of gymnastics. They also do a great job on a larger surface, catching the eye and giving the interior a modern, dynamic character. They are available in single and double leaf versions. They also differ depending on the mounting method - they can be retracted into the wall or intended for on-wall mounting. Leaves can be chosen from many models with different aesthetics, which is why everyone will find an option ideally suited to their interior.

DO YOU WANT TO SAVE A PLACE IN THE FLAT?
Sliding doors will help you with that. Thanks to the convenient way of opening and closing, they do not use additional space. Especially recommended for interiors where every centimetre is important.

UNOBSVIOUS DECORATION.
The door can play the first violin in interior design. Especially double-leaf models that look very impressive. In spacious rooms they will hit the bullseye.
SLIDING DOORS

SINGLE LEAF ON-WALL SLIDING SYSTEM
Single leaf on-wall sliding system consists of a masking element (including a doorstop), sliding system installed in the regulated door frame tunnel or directly on the wall.

Single leaf sliding system is offered in the following dimensions: 60’, 70’, 80’, 90’, 100’.

DOUBLE LEAF SLIDING SYSTEM
Double leaf on-wall sliding system is opened synchronously, i.e. by sliding one leaf, both door leaves open at the same time. Synchronous system requires ordering from us two door leaves of the same width. This system is also installed in the regulated door frame tunnel or directly on the wall.

Double leaf sliding system is offered in the following dimensions: 120’, 140’, 160’, 180’, 200’ (for doors opening synchronously).

Door leaves for the sliding system are executed in non-rebated version in the external dimensions of the rebated door. e.g.: 844 x 2035 mm (80’).

THE FULL SLIDING SYSTEM CONSISTS OF:
Single door leaf system:
sliding mechanism + masking element (with a doorstop) + 1x door leaf

Double door leaf system:
synchronous sliding element + masking element + 2x door leaf

Availability:
Sliding system is available in all decors and collections apart from the following collections: Classic, Andromeda, Salvano, Ksantos New.

DOUBLE LEAF SLIDING SYSTEM

Vertical cross-section of the sliding system
SINGLE LEAF ON-WALL SLIDING SYSTEM

Door pulls installed in sliding doors for additional payment. A colour of a door pull adjusted to a chosen door decor.

PVC PULLS AND HAND RAILS

BEIGE
PRIMO: Beech, Natural Oak, Polish Oak
3D LOOK: Oiled Oak, Sonoma Oak, Riviera Oak
IRIDIUM: Snow Ash, Brown Ash, Marone Oak

BRONZE
PRIMO: Acacia ST, Walnut
3D LOOK: Burnt Oak, Catania Oak
CPL: Acacia, Italian Walnut

SILVER
PRIMO: Grey matt
3D LOOK: Light Columbia Walnut, Nordic Oak, Grey Oak, Anthracite Oak
IRIDIUM: Graphite Ash, Wenge
CPL: Acacia light, Grey CPL 7047, Graphite Grigio Oak, Kendal Oak, Norwegian Ash

WHITE
PRIMO: White
3D LOOK: White Ash
IRIDIUM: White matt
CPL: White CPL
LACQUERED

Hook lock for regular key

STEEL DOOR PULLS

SILVER (INOX)
PRIMO
3D LOOK
IRIDIUM
CPL
LACQUERED

Door closer

Classen sliding doors are available in all decors from the following groups (detailed information - page 148-149) and optionally in RAL colours.
DIVA

Diva system, thanks to wide, aluminium rail, partially integrated with the door leaf creates aesthetic and modern combination of doors and the sliding system. The system consists of a mechanism and a door leaf, and it is designed to be installed directly on the wall (lack of possibility of installation with a tunnel).

**Door leaf:** sliding, single leaf, HARD construction, equipped with steel INOX handgrip as a standard. Dedicated exclusively to Diva system.

Door leaf dimensions - 744, 844, 944 x 2135 mm.

**Mechanism:** a full set consists of a 2m aluminium rail, fittings and installation instruction.

Two types of the mechanism are available - standard one and the one with self-closing system. After installation of the system, the gap between the door leaf and the wall is 12 mm.

<table>
<thead>
<tr>
<th>Door leaf height Hd</th>
<th>Wall opening height Ho</th>
<th>Door leaf width Sd</th>
<th>Wall opening width So</th>
</tr>
</thead>
<tbody>
<tr>
<td>70’</td>
<td>2135</td>
<td>744</td>
<td>700</td>
</tr>
<tr>
<td>80’</td>
<td>2000</td>
<td>844</td>
<td>800</td>
</tr>
<tr>
<td>90’</td>
<td></td>
<td>944</td>
<td>900</td>
</tr>
</tbody>
</table>
Iridium
- Graphite Ash
- Snow Ash
- Brown Ash

CPL
- Italian Walnut
- Acacia
- Acacia light
- Norwegian Ash
- Grigio Oak
- Kendal Oak
- White RAL 9016

Lacquered
- White UV
- White UV Pure
SLIDING DOORS

Sliding doors means a freedom of moves and the ease of movement. Attractive decors, shiny stainless steel and the highest comfort are combined in one impressive door, allowing smooth opening and closing the room.

Design wall sliding system
The system is made entirely of stainless steel, designed for mounting directly on the wall, available only in single leaf version.

Door leaves for the Design sliding system are manufactured in non-rebated version (dimensions as for rebated doors). Available in the following collections: Natura HR, Asteria, Discovery, Tetyda, Demeter and in frame collections.

Packing
It includes the full sliding system with a rail - length 2100 mm, on which door leaves - width 70', 80', 90' can be installed.

Door pulls installed in sliding doors for additional payment. A colour of a door pull adjusted to a chosen door decor - page 113.

Steel door pulls silver (INOX)
Stainless steel railing 500 mm, double-sided

Wall sliding system with a door stop

Table for openings in the wall:

<table>
<thead>
<tr>
<th>width</th>
<th>height</th>
</tr>
</thead>
<tbody>
<tr>
<td>70'</td>
<td>702</td>
</tr>
<tr>
<td>80'</td>
<td>802</td>
</tr>
<tr>
<td>90'</td>
<td>902</td>
</tr>
</tbody>
</table>
It is based on CLASSEN interior single or double leaf non-rebated doors. The structure of the system made of metal sections consists of a pocket, in which a leaf hides during „opening of the door“.

## IN-WALL SLIDING DOORS SYSTEM

Door pulls installed in sliding doors for additional payment. A colour of a door pull adjusted to a chosen door decor - page 109.

### Table of single pocket dimensions

<table>
<thead>
<tr>
<th>CODE</th>
<th>L x H</th>
<th>External dimensions</th>
<th>The thickness of the pocket/wall</th>
<th>Internal dimensions</th>
<th>Door leaf dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>C x H1</td>
<td>A</td>
<td>B</td>
<td>100</td>
</tr>
<tr>
<td>G60 plus</td>
<td>610 x 2025</td>
<td>1350 x 2110</td>
<td>670</td>
<td>640</td>
<td></td>
</tr>
<tr>
<td>G70 plus</td>
<td>710 x 2025</td>
<td>1550 x 2110</td>
<td>770</td>
<td>740</td>
<td></td>
</tr>
<tr>
<td>G80 plus</td>
<td>810 x 2025</td>
<td>1750 x 2110</td>
<td>870</td>
<td>840</td>
<td></td>
</tr>
<tr>
<td>G90 plus</td>
<td>910 x 2025</td>
<td>1950 x 2110</td>
<td>970</td>
<td>940</td>
<td></td>
</tr>
<tr>
<td>G100 plus</td>
<td>1010 x 2025</td>
<td>2150 x 2110</td>
<td>1070</td>
<td>1040</td>
<td></td>
</tr>
</tbody>
</table>

Pocket with thickness of 100 mm - possibility of assembly of Classen’s full leaves only.

*) Eclisse door frames for non-typical wall thickness should be ordered in line with the order form. Frame colours: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL.

### Table of double pocket dimensions

<table>
<thead>
<tr>
<th>CODE</th>
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<th>External dimensions</th>
<th>The thickness of the pocket/wall</th>
<th>Internal dimensions</th>
<th>Door leaf dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>C x H1</td>
<td>A</td>
<td>B</td>
<td>100</td>
</tr>
<tr>
<td></td>
<td></td>
<td>C x H1</td>
<td>A</td>
<td>B</td>
<td>100</td>
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<tr>
<td>G60 plus</td>
<td>1210 x 2025</td>
<td>2600 x 2110</td>
<td>1280</td>
<td>640</td>
<td></td>
</tr>
<tr>
<td>G70 plus</td>
<td>1410 x 2025</td>
<td>3000 x 2110</td>
<td>1480</td>
<td>740</td>
<td></td>
</tr>
<tr>
<td>G80 plus</td>
<td>1610 x 2025</td>
<td>3400 x 2110</td>
<td>1680</td>
<td>840</td>
<td></td>
</tr>
<tr>
<td>G90 plus</td>
<td>1810 x 2025</td>
<td>3800 x 2110</td>
<td>1880</td>
<td>940</td>
<td></td>
</tr>
<tr>
<td>G100 plus</td>
<td>2010 x 2025</td>
<td>4200 x 2110</td>
<td>2080</td>
<td>1040</td>
<td></td>
</tr>
</tbody>
</table>

Pocket with thickness of 100 mm - possibility of assembly of Classen’s full leaves only.

*) Eclisse door frames for non-typical wall thickness should be ordered in line with the order form. Frame colours: Classen Primo, Classen 3D Look, Classen Iridium, Classen CPL.

### Technical specifications

- **Application**: For interior single or double leaf non-rebated doors
- **Technical approval no.**: AT-15-7002/2015
- **Set’s composition**: 100 or 125 pocket with door ferrules, door frame elements in Classen decor
- **Classen sliding door leaf**
PASSIVE DOOR

VENNERED PASSIVE DOOR, WIDTH 40’ AND 50’, CONSTRUCTION: MDF PERIPHERAL FRAME PLUS STABILIZING HONEYCOMB INSERT

- Hard Edge K or Hard Edge R door leaf profile
- Finishing: Classen Primo, Classen Iridium, Classen 3D Look, Classen CPL
- Two or three silver screwed pintle hinges
- Strike plate and shoot bolt

* available only with selected models of door frames – Standard 2-pack, Fixed, Adjustable

EXECUTION STANDARD

EXTENSIONS

OPTIONS FOR ADDITIONAL PAYMENT
- Reinforced with perforated chipboard
- Third hinge
ADJUSTABLE (page 120)

ADJUSTABLE 80 (page 120)

ADJUSTABLE NON-REBATED (page 121)

ADJUSTABLE NON-REBATED 80 (page 121)

NEW ARCUS (page 122)

ARCUS (page 123) view from the inside of the leaf. Outer side like in the Standard 2 pack door frame.

STANDAR 2 PACK (page 124)

CMOK (page 125)

HYBRYDA (page 126) from the outside, a wood-derivative door frame in a decor colour.
Adjustable door frames are made of chipboard and MDF covered with Classen Primo, Classen 3D look, Classen Iridium veneer and Classen CPL laminate in decors corresponding to door leaf decors. Available also in Tunel version.

Packing:
Complete door frame consists of upper beam and base elements and it constitutes one package. The set includes ferrules, gaskets and assembly set. For door leaves of dimension 100' or reinforced leaves, it is required to use door frame with three hinges.

### Classen Primo:
- Acacia ST, White, Natural Oak pion, Beech, Polish Oak, Walnut, Grey matt.

### Classen 3D Look:
- Burnt Oak, Oiled Oak, White Ash, Sonoma Oak, Light Columbia Walnut, Riviera Oak, Grey Oak, Nordic Oak, Anthracite Oak, Catania Oak.

### Classen Iridium:
- White matt, Snow Ash, Brown Ash, Graphite Ash, wenge, Marone Oak.

### Classen CPL:
- Acacia, Acacia light, White 9010, Grey 7047, Graphite 7024, Italian Walnut, Norwegian Ash, Kendal Oak, Grigio Oak, White structure 9003.

### Lacquered:
- Lacquered White UV or PU.

Adjustable door frame 80 available in decors marked *). Not available on models Natura HK CPL - PN22 / PN23.

**Dimensions of the adjustable door frame [mm]:**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
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<td>788</td>
</tr>
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<td>2048</td>
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<td>2188</td>
</tr>
</tbody>
</table>

**Options for additional payment:**
- third hinge
- door frame 100’: + 20%
- door frame 110’: + 30%
- door frame 120’: + 30%
- frame height PN 22 + 35%
- frame height PN 23 + 40%
- door clamp 80
- door frame for double leaf door: + 50%
ADJUSTABLE NON-REBATED / ADJUSTABLE NON-REBATED 80

Adjustable non-rebated door frames are made of chipboard and MDF board, covered with Classen Adjustable non-rebated door frames are made of chipboard and MDF board, covered with Classen decors or lacquered corresponding to door leaves decors. This door frame, in decors corresponding to door leaves decors. This door frame is dedicated to non-rebated „B” door leaves.

Packing:
Complete non-rebated door frame consists of upper beam and base elements and it constitutes one package. The set includes two non-rebated hidden hinges, gaskets and an assembly set.

Dimensions of the adjustable non-rebated door frame [mm]:

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>601</td>
<td>624</td>
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<td>846</td>
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<td>1024</td>
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<td>1146</td>
<td>1186</td>
</tr>
</tbody>
</table>

Options for additional payment:
- door frame 100’ + 20%
- door clamp 80

Classen Primo: White.
Classen Iridium: Snow Ash, Brown Ash, Graphite Ash\(^{o}\), Wenge.
Classen CPL: Acacia\(^{o}\), Acacia light\(^{o}\), White 9010\(^{o}\), Grey 7047, Italian Walnut\(^{o}\), Graphite 7024, Norwegian Ash\(^{o}\), Kendal Oak\(^{o}\), Grigio Oak\(^{o}\), White structure 9003.

Lacquered\(^{o}\): Lacquered White UV or PU.
Non-rebated adjustable door frames 80 available in decors marked \(^{o}\).
Not available on models Natura HB CPL PN22 i PN23.

RAL: additional payment table on page 140.
Black matt doplata + 25%.

CROWN MOULDING

Designed for assembly with Adjustable door frame. (single leaf).

more on page 141

Hinge Strike plate
NEW ARCUS door frames are made of MDF covered with Classen Primo, Classen 3D look, Classen Iridium veneer and Classen CPL laminate in decors corresponding to door leaf decors. Besides modern design, the advantage of this door frame is its universal application - for the purpose of adjustment to different wall thickness, this door frame is available in two adjustment ranges: 115 - 200 mm and 200 - 320 mm. Available also in Tunel version.

Packing:
Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - for extra charge).
For door leaves of dimension 100’ or reinforced leaves, it is required to use door frame with three hinges.

**Dimensions of NEW ARCUS door frame [mm]:**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>602</td>
<td>626</td>
<td>686</td>
<td>806</td>
</tr>
<tr>
<td>70</td>
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<td>726</td>
<td>786</td>
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</tr>
<tr>
<td>80</td>
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<td>826</td>
<td>886</td>
<td>1006</td>
</tr>
<tr>
<td>90</td>
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<td>2061</td>
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<td>2241</td>
</tr>
</tbody>
</table>

OPTIONS FOR ADDITIONAL PAYMENT:
- regulatory insert 200-320 mm
- third hinge
- door frame 100’ +20%
- door frame for double leaf door: + 50%
Arcus door frames are made of MDF covered with Classen Primo, Classen 3D look, Classen Iridium veneer and Classen CPL laminate in decors corresponding to door leaf decors. Base elements have been one sided integrated with finishing moldings. Available also in Tunel version.

**Dimensions of Arcus door frame [mm]:**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>S</th>
</tr>
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<tbody>
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<td>626</td>
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<td>70</td>
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</tr>
</tbody>
</table>

**Packing:**
Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - for extra charge).
For door leaves of dimension 100' or reinforced leaves it is required to use door frame with three hinges.

**Options for additional payment:**
- third hinge
- door frame 100' + 20%
- door frame for double leaf door: + 50%

Classen Primo: Acacia ST, White, Natural Oak pion, Polish Oak, Walnut.

Classen 3D Look: Burnt Oak, White Ash, Light Columbia Walnut, Grey Oak.

Classen Iridium: Brown Ash, Graphite Ash, Wenge.

Classen CPL: Acacia, Acacia light, Italian Walnut, Norwegian Ash.
EXECUTION STANDARD

Standard 2-pack door frames are made of MDF covered with Classen Primo, Classen 3D Look, Classen Iridium veneer and Classen CPL laminate in decors corresponding to door leaf decors. Available also in Tunel version.

Packing:
Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - for extra charge). For door leaves of dimension 100’ or reinforced leaves, it is required to use door frame with three hinges.

Dimensions of Std 2-pack door frame [mm]:

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>S</th>
</tr>
</thead>
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<td>1821</td>
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</table>

OPTIONS FOR ADDITIONAL PAYMENT:
- third hinge
- door frame 100’: +20%
- door frame 110’: +30%
- door frame 120’: +35%
- door frame for double leaf door: + 50%

COLOURS

Classen Primo: Acacia ST, White, Natural Oak pion, Beech, Polish Oak, Walnut, Grey matt.

Classen 3D Look: Oiled Oak, Burnt Oak, White Ash, Sonoma Oak, Light Columbia Walnut, Riviera Oak, Grey Oak, Nordic Oak, Anthracite Oak, Catania Oak

Classen Iridium: Snow Ash, Brown Ash, Graphite Ash, wenge, White matt, Marone Oak.

Classen CPL: Acacia, Acacia light, Italian Walnut, White 9010, Grey 7047, Graphite 7024, Norwegian Ash, Kendal Oak, Grigio Oak.

Lacquered: Lacquered White UV or PU.

RAL: additional payment table on page 140. Black matt - additional payment + 25%.

STANDARD 2-PACK

WOOD-BASED DOOR FRAMES

Standard 2-pack door frames are made of MDF covered with Classen Primo, Classen 3D look, Classen Iridium veneer and Classen CPL laminate in decors corresponding to door leaf decors. Available also in Tunel version.

Packing:
Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - for extra charge). For door leaves of dimension 100’ or reinforced leaves, it is required to use door frame with three hinges.

Dimensions of Std 2-pack door frame [mm]:

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<tr>
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OPTIONS FOR ADDITIONAL PAYMENT:
- third hinge
- door frame 100’: +20%
- door frame 110’: +30%
- door frame 120’: +35%
- door frame for double leaf door: + 50%

COLOURS

Classen Primo: Acacia ST, White, Natural Oak pion, Beech, Polish Oak, Walnut, Grey matt.

Classen 3D Look: Oiled Oak, Burnt Oak, White Ash, Sonoma Oak, Light Columbia Walnut, Riviera Oak, Grey Oak, Nordic Oak, Anthracite Oak, Catania Oak

Classen Iridium: Snow Ash, Brown Ash, Graphite Ash, wenge, White matt, Marone Oak.

Classen CPL: Acacia, Acacia light, Italian Walnut, White 9010, Grey 7047, Graphite 7024, Norwegian Ash, Kendal Oak, Grigio Oak.

Lacquered: Lacquered White UV or PU.

RAL: additional payment table on page 140. Black matt - additional payment + 25%.
**EXECUTION STANDARD**

Adjustable door frame, designed to be installed on steel door frame, without the need to dismantle it beforehand. It allows the exchange of door leaves while maintaining their current dimensions. A distinctive feature of this door frame is a quick and easy installation possible owing to permanent fixture of two base elements. The door frame is fully made of wood-based material - MDF covered with Classen Primo, 3D and Iridium and CPL laminate.

**Packing:**
A complete door frame is available in two adjustment ranges: 70-110 mm and 110-150 mm. Both ranges are available in a single package, which also contains gasket and assembly bag.

For door leaves of dimension 100’ and reinforced door leaves, it is required to use a door frame with three hinges.

---

**WOOD-BASED DOOR FRAMES**

**COLOURS**

- **Classen Primo:** Acacia ST, Natural Oak, Beech, Polish Oak, Walnut, White.
- **Classen 3D Look:** Sonoma Oak, White Ash, Burnt Oak, Oiled Oak, Light Columbia Walnut, Riviera Oak, Grey Oak, Nordic Oak, Anthracite Oak, Catania Oak,
- **Classen Iridium:** Snow Ash, Brown Ash, Graphite Ash, Wenge, Marone Oak.
- **Classen CPL:** Italian Walnut, Acacia, Acacia light, Norwegian Ash, Kendal Oak, Grigio Oak.

---

**Installation - remarks:**

1. Curvature of walls, on which CMOK door frame will be installed - [fig. 1](#).
2. Place of floors connection and moving of the door leaf after installing CMOK door frame - [fig. 2](#).
3. Handle and rozetta dimensions. The hand of a door handle cannot go beyond the spindle - [fig. 3](#).

```markdown
<table>
<thead>
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<th>Dimensions of CMOK door frame [mm]:</th>
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**OPTIONS FOR ADDITIONAL PAYMENT:**

- third hinge
- door frame 100’: +20%
- door frame 110’: +30%

Regulatory insert 75mm increases the adjustment range:
- in the door frame 70-110mm to 150-185mm
- in the door frame 110-150mm to 185-220mm
Hybryda door frame is designed for BORD B, W and W3 internal entrance door leaves.

It consists of Hybryda steel door frame and regulatory element. When installed, they create one whole. Depending on the direction of opening the door, the regulatory element may relate to the colour of the joinery inside the flat or be a decoration of the staircase.

**Packaging:**
Hybryda steel door frame and regulatory element are packed in two separate packages.

**COLOURS**

Regulatory element is available in the following decors:

**Classen Iridium:** Snow Ash, Brown Ash, Graphite Ash, Wenge.

**Classen CPL:** Acacia, Acacia light, Norwegian Ash, Italian Walnut, White, Grey 7047, Graphite 7024, Grigio Oak, Kendal Oak, White structure 9003.

**Hybryda steel door frame:**
Powder coated door frame. Kolory RAL: White (9010), Grey (7047), Graphite (7024).

**Dimensions of HYBRID steel door frame [mm]:**

<table>
<thead>
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</table>

**REGULATORY ELEMENT**

- 140-180
- 180-220
- 220-260
- 260-300

**OPTIONS FOR ADDITIONAL PAYMENT:**
- RAL 7024: +5%
Adjustable steel door frames are designed for installation in different types of rooms with completed walls and floor-flats, public utility building, hotels, etc. Durable construction enables application both in masonry walls as well as gypsum boards walls.

Construction:
- Made of high quality steel plate, thickness 1.5 mm.
- The full door frame consists of one base element, hinges, gasket and full set of cover caps.
- gaskets available in three colours - white, grey, brown.
- two hinges as standard; third hinge as option without additional payment.

Dimensions of the adjustable steel door frame [mm]:

**SINGLE LEAF**

<table>
<thead>
<tr>
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**DOUBLE LEAF**

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Dimensions of the adjustable steel door frame [mm]:

**RANGE ADJUSTMENT**

- 95 - 125
- 125 - 155
- 155 - 185
- 185 - 215
- 215 - 245
- 245 - 275
- 275 - 305
- 305 - 335
- 335 - 365

**OPTIONS FOR ADDITIONAL PAYMENT:**
- reinforcement for door closer
- preparation for electric (door) strike
- execution in galvanized steel: +15%
- colours RAL 7024: +5%
- transition threshold
- double leaf door frames: +50%

Surface finishing:
- Powder coated door frame. RAL colours: White (9010), Grey (7047), Graphite (7024).
- Other RAL colours as well as other custom features are subject to individual pricing.
EXECUTION STANDARD

Construction:
- made of high quality steel plate, thickness 1.5 mm.
- the full door frame consists of one base element, hinges, gasket and full set of cover caps.
- gaskets available in three colours - white, grey, brown.
- two hidden hinges 3D as standard
- door frame designed for installation in rooms with completed walls and floor.
- available only in single leaf version.

Surface finishing:
- powder-coated door frame. RAL COLOURS: white (9010), grey (7047), graphite (7024).
- other RAL colours as well as other custom features are subject to individual pricing.

ADJUSTABLE NON-REBATED STEEL DOOR FRAME

Dimensions of the adjustable non-rebated steel door frame [mm]:

<table>
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OPTIONS FOR ADDITIONAL PAYMENT:
- reinforcement for door closer
- preparation for electric (door) strike
- execution in galvanized steel: +15%
- colours RAL 7024: +5%
- transition threshold

COLOURS
**EXECUTION STANDARD**

**Construction:**
- Made of high quality steel plate, thickness 1.2 mm.
- The full door frame consists of one base element, hinges, gasket and full set of cover caps.
- Gaskets available in three colours - white, grey, brown.
- Two hidden hinges 3D as standard (non-rebated version).
- Two hinges as standard; third hinge as option without additional payment (rebated version).
- Door frame designed for installation in rooms with completed walls and floor.
- Non-rebated door frame available only in single leaf version.

**Surface finishing:**
- Powder coated door frame. RAL colours: White (9010), Grey (7047), Graphite (7024).
- Other RAL colours as well as other custom features are subject to individual pricing.

**FIXED STEEL NON-REBATED**

- Dimensions of fixed steel and fixed steel non-rebated door frame (single leaf) [mm]:

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**OPTIONS FOR ADDITIONAL PAYMENT:**
- Reinforcement for door closer.
- Preparation for electric (door) strike.
- Execution in galvanized steel: +15%.
- Colours RAL 7024, 8014, 1015: +5%.
- Transition threshold.
- Double leaf door frames: +50%.
**EXECUTION STANDARD**

- steel plate thickness 1.2 mm;
- openings for bolt lock top and bottom (B) or multipoint lock openings (W);
- openings for anti-burglary bolts only in fixed door frames for leaves version W1 and W2;
- reinforcement for door closer;
- single leaf 80’-100’

**BORD CORNER STEEL**

**COLOURS**

Surface finishing:

- Powder coated door frame. RAL colours: White (9016), White (9010), Grey (7047), Bronze (8017) Graphite (7024).

- Other RAL colours as well as other custom features are subject to individual pricing.

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**Dimensions of BORD corner door frame [mm]:**

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<tr>
<th></th>
<th>A</th>
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</table>

**OPTIONS FOR ADDITIONAL PAYMENT:**

- dimension 100’ +20%
- colours RAL 7024 +5%
- transition threshold
**EXECUTION STANDARD**

- steel plate thickness 1.2 mm;
- openings for bolt lock top and bottom
  (B) or multipoint lock openings (W)
- openings for anti-burglary bolts only in
  fixed door frames for leaves version W1
  and W2
- reinforcement for door closer
- single leaf 80’-100’

**COLOURS**

**Surface finishing:**
- Powder coated door frame. RAL colours:
  White (9016), White (9010), Grey (7047),
  Bronze (8017) Graphite (7024).
- Other RAL colours as well as other custom
  features are subject to individual pricing.

**Dimensions of BORD fixed door frame [mm]:**

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</table>

**OPTIONS FOR ADDITIONAL PAYMENT:**
- dimension 100’ +20%
- colours RAL 7024 +5%
- transition threshold
EXECUTION STANDARD

This door frame is designed for internal entrance door leaves. It is made of MDF board, veneered with Classen decors.

Construction, finishing:
- surface finishing: Classen Primo, Classen Iridium, Classen 3D Look, Classen CPL
- bolt lock striking plate top and bottom (B) or multipoint lock striking plate (W)
- version W2 includes sleeves for anti-burglary bolts
- single leaf 80’-100’

COLOURS

Classen Primo: Acacia ST, White, Natural Oak pion, Beech, Polish Oak, Walnut.

Classen 3D Look: Oiled Oak, Burnt Oak, White Ash, Light Columbia Walnut, Sonoma Oak, Riviera Oak, Grey Oak, Nordic Oak, Anthracite Oak.


Classen CPL: Italian Walnut, Acacia, Acacia light, White CPL, Grey CPL (7047), Graphite (RAL 7024), Norwegian Ash, Kendal Oak, Grigio Oak.

Dimensions of BORD MDF door frame [mm]:

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Fixed, wooden threshold
With a gasket, width 100’ - for adjustment.
Hard wood, protected with colourless lacquer.

OPTIONS FOR ADDITIONAL PAYMENT:
- dimension 100’: +20%
- fixed, wooden threshold (16 x 79mm)
- fixed, wooden threshold (20 x 100mm)
EXECUTION STANDARD

- steel plate thickness 1.5 mm;
- complete door frame includes gasket, three hinges and full set of cover caps.
- gaskets available in three colours - white, grey, brown.
- openings for multipoint lock (W)
- openings for anti-burglary bolts
- reinforcement for door closer
- single leaf 80'-100'
- single leaf 80'-100'

Dimensions of W3 BORD fixed steel door frame [mm]:

<table>
<thead>
<tr>
<th></th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
<td>80</td>
<td>801</td>
<td>827</td>
<td>871</td>
<td>897</td>
<td>844</td>
<td>885</td>
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<tr>
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<td>1027</td>
<td>1071</td>
<td>1097</td>
<td>1044</td>
<td>1085</td>
</tr>
</tbody>
</table>

COLOURS

Surface finishing:

- Powder coated door frame. RAL colours: White (9016), White (9010), Grey (7047), Bronze (8017) Graphite (7024).
- Other RAL colours as well as other custom features are subject to individual pricing.
EXECUTION STANDARD

**Construction:**
- made of high quality steel plate, thickness: 1.5 mm.
- complete door frame includes gasket, hinges and full set of cover caps.
- gaskets available in three colours: white, grey, brown.
- 3 silver three-way hinges constitute a complete set (door + door frame).

**COLOURS**

**Surface finishing:**
- Powder coated door frame. RAL colours: White (9010), Grey (7047), Bronze (8017) Graphite (7024).
- Other RAL colours as well as other custom features are subject to individual pricing.
- additional payment: colours RAL 7024: +5%. 

*Dimensions of GUARD fixed door frame [mm]:*

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>S</th>
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<tbody>
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<td>1171</td>
<td>1197</td>
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*Dimensions of GUARD adjustable door frame [mm]:*

<table>
<thead>
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<th>D</th>
<th>S</th>
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<td>110</td>
<td>1101</td>
<td>1127</td>
<td>1217</td>
<td>1197</td>
</tr>
</tbody>
</table>

---

**GUARD STEEL FIXED**

**GUARD STEEL ADJUSTABLE**
**FIRE FIXED STEEL**
- Fire steel fixed door frame is made of steel plate of thickness 1.5 mm, powder-coated in RAL COLOURS: white (9016), grey (7047), brown (8017), white (9010), graphite (7024).
- Complete door frame includes four hinges, fire-resistant gasket.
- Gaskets available in three colours - white, grey, brown.
- Reinforcement for door closer.
- Available dimensions - 60, 70, 80, 90, 100, 110.
- Double leaf door frames, other RAL colours as well as other custom features are subject to individual pricing.
- For colours RAL 7024, additional payment 5%.

**FIRE WOODEN**
- Fire wooden fixed door frame 100mm is made of wood, veneered with Classen Iridium decors and Classen CPL laminate.
- Complete door frame includes four hinges and gasket.
- W1 version - Fire proof gasket in door frame strip.
- W2 version - Smoke proof gaskets in wooden door leaf rebate and fire proof gasket in a door frame strip.
- Available dimensions – 60, 70, 80, 90, 100, 110.
- Double leaf door frames and other custom features are subject to individual pricing.

**EXECUTION STANDARD**

**Dimensions of FIRE fixed door frame [mm]:**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
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**Dimensions of FIRE wooden door frame [mm]:**

<table>
<thead>
<tr>
<th>A</th>
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<td>200</td>
<td>2002</td>
<td>2026</td>
<td>2010</td>
<td>2044</td>
<td>2030</td>
</tr>
</tbody>
</table>

**Doors dedicated to FIRE collection**

**FIRE WOODEN**

**FIRE STEEL FIXED**
**CORE**

- **FILLING - HONEYCOMB INSERT**
- **FILLING - PERFORATED CHIPBOARD**
- **REINFORCED CLASSEN HARD CONSTRUCTION**

- **CLASSEN HARD EDGE PF**
- **DOOR LEAF REBATE**
- **CONSTRUCTION**

- **FRAMED CONSTRUCTION**
- **- structural elements connected with mounting pins**

**DOOR LEAF PROFILE**

- **PROFIL K**
- **PROFIL R**
- **PROFIL PF - POSTFORMING**

**VENTILATION**

- **PASS-THROUGH VENTILATION**
- **sleeves with woodgrain overprint, available in decors corresponding to the veneers**

- **METAL VENTILATION SLEEVES**
- **chrome-satin**

- **PASS-THROUGH VENTILATION GRILLE**
- **made of plastic - various COLOURS*)**

**PASS-THROUGH VENTILATION UNDERCUT *)**
- undercut 15 mm - for rooms with recuperation
- undercut 26 mm WC for door 80’-100’**)
- undercut 38 mm WC for doors 60’-70’*)

**VENTILATION UNDERCUT SIZE IN FRAME**)**

*) In line with applicable rules, ventilation area in the door leaf cannot be less than 0.022 m² for air flow.
**These requirements are fulfilled by our ventilation grille and ventilation undercut
**) In the frame doors with a width of 70’, 80’, 90’, ventilation undercut does not meet the required air throughput in accordance with applicable regulations.
ABC of doors - information base

DOOR NON-RABATED

DOOR RABATED

HINGE 3D

STRIKE PLATE

STRIKE PLATE

HINGE

DOOR OPENING DIRECTION

Single leaf door, right

Single leaf door, left

Sliding door, right

Sliding door, left

RIGHT

LEFT

Double leaf door, right

Double leaf door, left
BOTTOM STEEL PANEL FULL
- single-sided
- double-sided

TOP STEEL PANEL FULL
- single-sided
- double-sided

BOTTOM STEEL PANEL WITH VENTILATION
- double-sided

VENTILATION GRILLE ALUMINIUM
- double-sided

BULLSEYE WINDOW
Internal diameter - 240mm, white or transparent glass

STEEL PANEL, VERTICAL
with any room's number

ABC of doors - information base
**REBATED DOOR LEAVES DIMENSIONS**

<table>
<thead>
<tr>
<th>Dimensions [mm]</th>
<th>A</th>
<th>B</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>61B</td>
<td>644</td>
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<tr>
<td>70</td>
<td>71B</td>
<td>744</td>
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<td>80</td>
<td>81B</td>
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<tr>
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<tr>
<td>190</td>
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<td>1979</td>
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<tr>
<td>200</td>
<td>2053</td>
<td>2079</td>
</tr>
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</table>

**NON-REBATED DOOR LEAVES DIMENSIONS**

<table>
<thead>
<tr>
<th>Dimensions [mm]</th>
<th>A</th>
</tr>
</thead>
<tbody>
<tr>
<td>60</td>
<td>61B</td>
</tr>
<tr>
<td>70</td>
<td>71B</td>
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<tr>
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<td>91B</td>
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<tr>
<td>100</td>
<td>101B</td>
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<table>
<thead>
<tr>
<th>Dimensions [mm]</th>
<th>60-200</th>
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</thead>
<tbody>
<tr>
<td>C</td>
<td>2020</td>
</tr>
<tr>
<td>D</td>
<td>2035</td>
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<tr>
<td>E</td>
<td>26</td>
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<td>F</td>
<td>13</td>
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<tr>
<td>G</td>
<td>239</td>
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<td>H</td>
<td>1719</td>
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<tr>
<td>I</td>
<td>777</td>
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<tr>
<td>J</td>
<td>1112</td>
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</table>

**SLIDING DOOR LEAVES DIMENSIONS**

<table>
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<tr>
<th>Dimensions [mm]</th>
<th>A</th>
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</thead>
<tbody>
<tr>
<td>60</td>
<td>644, 744, 844, 944, 1044</td>
</tr>
<tr>
<td>B</td>
<td>917</td>
</tr>
<tr>
<td>C</td>
<td>2035</td>
</tr>
</tbody>
</table>

G 85 - patent
90 - wc
90 - key
Application:
Finishing mouldings are used for masking the places of connection between walls and a door frame. 14x80 moulding can be also installed as a wall base moulding.
It is possible to install finishing mouldings with small nails.

Packing:
One package contains three finishing mouldings for re-cutting to match single or double leaf doors.

For single leaf door: 2x vertical element 2160 mm, 1x beam 1160 mm.
For double leaf door: 2x vertical element 2160 mm, 1x beam 2350 mm.

Application:
The strip is an optional element designed for adjustable door frame. Regulatory strip with longer tongue increases the adjustment range by 17mm. Dimension 100° +20%
Available in width 60°-90°

ADDITIONAL PAYMENT TO FINISH IN RAL COLOURS

<table>
<thead>
<tr>
<th>Group</th>
<th>The colour number</th>
<th>Additional payment: frames, crown, mouldings</th>
</tr>
</thead>
<tbody>
<tr>
<td>I</td>
<td>1013 1014 1015 7004 7032 7035 7038 7040 7044 7047 9001 9002 9003 9010 9016</td>
<td>+ 15%</td>
</tr>
<tr>
<td>II</td>
<td>1000 1001 1002 1011 1019 1020 1034 3009 3012 3015 3034 5012 5014 5015 5018 6021 6027 6034 7000 7002 7003 7005 7006 7009 7023 7030 7031 7034 7036 7037 7039 7042 7045 7046 8002 8017 8024 8025 9011</td>
<td>+ 20%</td>
</tr>
<tr>
<td>III</td>
<td>1003 1004 1005 1012 1017 1034 3000 3014 3017 3018 3022 4001 4002 4003 4005 4006 4008 4009 4010 5000 5001 5002 5003 5005 5007 5008 5009 5011 5013 5017 5019 5020 5021 5022 5023 6000 6003 6006 6008 6100 6101 6102 6104 6105 6106 6017 6020 6022 6024 6026 6028 6032 6033 7008 7013 7024 7026 8000 8001 8003 8004 8007 8008 8011 8014 8019 8022 8023 9005 9017</td>
<td>+ 25%</td>
</tr>
<tr>
<td>IV</td>
<td>1006 1007 1016 1018 1021 1023 1027 1028 1032 1033 2000 2001 2002 2003 2008 2009 2010 2011 2012 2031 3002 3003 3004 3005 3007 3011 3013 3016 3020 3027 3031 4004 4007 5004 6001 6002 6004 6007 6009 6018 6025 7016 8012</td>
<td>+ 35%</td>
</tr>
</tbody>
</table>

**REGULATORY STRIP WITH TONGUE 60 MM**

width 100° – + 20%

\* available in decors as for non-rebated adjustable door frame 80 (more on page 121)
CROWNS AND OVERLAY MOULDINGS

Crowns and overlay mouldings are intended for installation with Adjustable and Adjustable Non-rebated door frame (single door leaf). Surface finishing: PU lacquered.

RAL lacquered colours for additional payment. Additional payment table - page 140

<table>
<thead>
<tr>
<th>ADJUSTABLE Door frame</th>
<th>Dimension A (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CROWN</td>
</tr>
<tr>
<td>60</td>
<td>900</td>
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<td>70</td>
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<tr>
<td>90</td>
<td>1200</td>
</tr>
<tr>
<td>100</td>
<td>1300</td>
</tr>
</tbody>
</table>

CROWNS AND OVERLAY MOULDINGS
PVC ventilation sleeves: veneer colour with woodgrain overprint.

- Brown 65000400
- Black 65000500
- Dark Brown 65000600
- Light Brown 65000620
- Grey 65000630
- Beige 65000610
- Light Beige 65100290
- Chocolate 65000200

PVC ventilation sleeves: matched to door leaves veneer colour with woodgrain overprint.

- Light Beige 65100240
- White 65100020
- Dark Beige 65100080
- Brown 65100010
- Dark Brown 65100140
- Light Grey 65900705
- Graphite 65100252
- Chrome-Satin

Metal ventilation sleeve:

- Dark Brown 66000700
- Orange 66000400
- Light Beige 66000600
- White 66000100
- Dark Beige 66000200
- Grey 66000900
- Graphite 660111726

Kratki wentylacyjne z tworzywa sztucznego dopasowane do koloru okleiny skrzydeł doorowych:

- Dark Brown 66000700
- Orange 66000400
- Light Beige 66000600
- White 66000100
- Dark Beige 66000200
- Grey 66000900
- Graphite 660111726

**VENTILATION:**
- Ventilation grille made of aluminium for technical door

**LOCK:**
- Lock for rebated door left and right version lock for regular key / cylinder lock / bathroom key (4x4)
- Magnetic lock for non-rebated door leaves lock for regular key / cylinder lock / bathroom key (6x6)
- Hook lock for sliding door leaves lock for regular key / bathroom key

- Bolt lock bottom BORD left / right
- Bolt lock top BORD
- Fire door lock
- Cylinder lock Designed for cylinder locks, 26x36 mm
- Set of cylinder locks Designed for cylinder locks, 26x40, class II (BORD W3)
### ADDITIONAL ACCESSORIES

<table>
<thead>
<tr>
<th>3D hinge for non-rebated door</th>
<th>Door frame hinge</th>
<th>Door hinge diameter</th>
<th>Fire hinge for wooden door frame</th>
<th>Fire hinge/Guard steel door frame</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Wall stop 66995000 cone nickel</th>
<th>Odbojnik ścienny 66994000 square nickel</th>
<th>Floor stop 66992000 spherical nickel</th>
<th>Floor stop 6991000 spherical grafiatto bronze</th>
<th>Peephole nickel</th>
</tr>
</thead>
<tbody>
<tr>
<td>Floor stop 66992000 spherical nickel</td>
<td>Peephole grafiatto bronze</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Round PVC for sliding doors

- White round
- Silver round
- Beige round
- Bronze round
- Golden round

### Door pulls for sliding doors

- Steel: grafiatto bronze
- Steel: silver (INOX)

### Railing

- for DESIGN sliding doors system, stainless steel 500/300 mm 1 pcs.

### Door closer for sliding doors system

- Surface DC140 door closer with standard arm for fire door
- DC135 door closer with sliding rail for fire door
- Door closer with standard arm for fire door
**JARO**
chrom / nickel.

**ALMA ECO**
grafiatto bronze, nickel.

**JANE KK**
grafiatto bronze, chrom / nickel.

**HAGA**
brown, black, inox.

**NIAGARA**
inox, brown.

**ONTARIO klasa II**
inox.
IKKO
chrom, application black.

POLARIS
chrom, application white.

SEDAR
nickel.

JEZZ
nickel.

ANTI-HANDLE HANDLE
stainless steel.

FOKUS QR
titanium.
<table>
<thead>
<tr>
<th>Model</th>
<th>Finish</th>
<th>Door handle on short escutcheon</th>
<th>Standard rosette</th>
<th>Cylinder lock rosette</th>
<th>Bathroom lock rosette</th>
</tr>
</thead>
<tbody>
<tr>
<td>ROMANA</td>
<td>grafiatto bronze</td>
<td><img src="https://example.com/romana.png" alt="Image" /></td>
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<td>Cylinder lock rosette</td>
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**HANDLES**
DECORS HPL CUSTOM OFFER

Available for individual design enquiries. Details at Customer Service.

Cotton
U113 - NCS S0907-Y30R

Silicon Grey
U201 - NCS S3502-Y

Came Beige
U216 - NCS S0502-Y50R

Aubergine
U330 - NCS S7010-R30B

Blue Horizon
U522 - NCS S1030-R80B

Niagara Green
U646 - NCS S5030-B30G

Stone Grey
U727 - NCS S4005-Y50R

Dust Grey
U732 - NCS S5000-N

Grey Lava
U741 - NCS S7005-Y20R

Grey Onyx
U960 - NCS S6500-N

Graphite Grey
U961 - NCS S8000-N

Diamond Grey
U963 - NCS S7500-N

Black
U999 - NCS S9000-N

White
W911 - NCS S0502-G50Y

Premium White ST22
W1000 - NCS S0500-N

Premium White solid
W1001 - NCS S0500-N

Alpine White
W1100 - NCS S0502-R50B
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